

DIGITAL SERVO DRIVE FOR BRUSH & BRUSHLESS MOTORS**[AFS] Advanced Feature Set**

- 32-bit floating point filters
- Multiple advanced filters
- Frequency analysis tools

Control Modes

- Cyclic Synchronous Position-Velocity-Torque (CSP, CSV, CST)
- Cyclic Synchronous Torque with Commutation Angle (CSTCA)
- Profile Position-Velocity-Torque
- Interpolated Position, Homing
- Indexer, Point-to-Point, PVT
- Camming, Gearing

Command Interface

- CANopen application protocol over EtherCAT (CoE)
- ASCII, Serial Binary, and discrete I/O
- Stepper or Quad A/B position commands
- PWM Velocity-Torque command
- Master encoder (Gearing, Camming)
- ±10 V Position-Velocity-Torque

Communications

- EtherCAT
- RS-232

Feedback

- Primary Absolute
BiSS-C Unidirectional
SSI Absolute or Incremental
- Secondary Incremental
Differential Quad A/B/X
- Dual Feedback
- Digital Halls

I/O

- 1 Analog input ±10V, 12-bit
- 5 High-speed digital inputs
- 1 Motor overtemp input
- 4 High-speed digital outputs

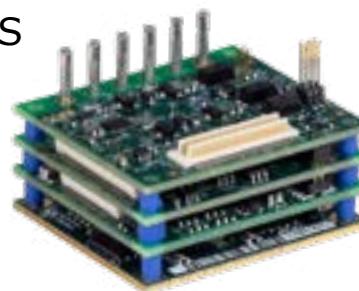
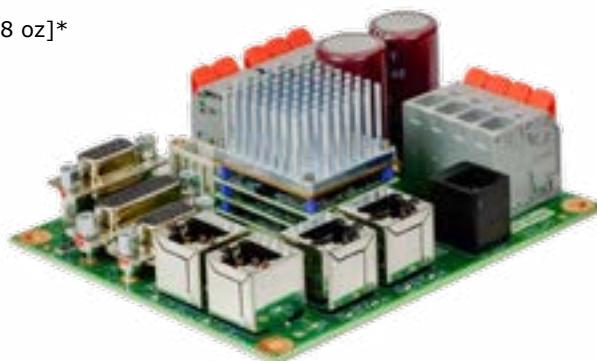
Safe Torque Off (Pending)

- SIL 3, Category 3, PL e

Dimensions, Weight

- NES: 35 x 30 x 23.4 mm [1.38 x 1.18 x 0.92 in], 29 g [1.0 oz]
- NES-EZ: 35 x 47 x 33.6 mm [1.38 x 1.85 x 1.32], 57 g [2.0 oz]
- NES-DEV: 97.1 x 112.4 x 45 mm [3.82 x 4.42 x 1.77 in], 221 g [7.8 oz]*

*optional heatsink weight: 16.5 g [0.58 oz]

**NES****NES-EZ****NES-DEV**

MODEL	I_c	I_p	V_{DC}
NES-090-10	5	10	9~90
NES-090-70	35	70	9~90
NES-180-10	5	10	20~180
NES-180-30	15	30	20~180

-EZ and -DEV have these ratings

Nano is the smallest servo drive that Copley offers and can be mounted directly on the motor or within robotic joints. It can satisfy requirements of the robotics, AGV, industrial machinery, medical/life-sciences and aerospace industries.

The NES module may be implemented in a customer application using connectors only, or the power pins may be soldered for high load current applications.

The NES-EZ is a small form factor available for immediate integration into a customer application with industry standard connectors.

DIGITAL SERVO DRIVE FOR BRUSH & BRUSHLESS MOTORS

GENERAL SPECIFICATIONS

Test conditions: Load = Wye connected load: 1 mH + 1Ω line-line. Ambient temperature = 25 °C. +HV = HVmax

MODEL	NES-090-10	NES-090-70	NES-180-10	NES-180-30	
	NES-090-10-D	NES-090-70-D	NES-180-10-D	NES-180-30-D	
	NES-090-10-Z	NES-090-70-Z	NES-180-10-Z	NES-180-30-Z	

-D = -DEV
-Z = -EZ

OUTPUT POWER...

Peak Current	10 (7.07)	* 70 (49.5)	10 (7.07)	30 (21.2)	Adc (Arms, sinusoidal)
Peak time	1	1	1	1	Sec
Continuous current	5 (3.54)	* 35 (24.8)	5 (3.54)	15 (10.6)	Adc (Arms, sinusoidal)
Peak Output Power	0.9	6.3	1.8	5.4	kW
Continuous Output Power	0.45	3.15	0.9	1.8	kW

* NES-090-70 must be soldered to a mounting PCBA to meet this output

INPUT POWER

HVmin to HVmax	+9 to +90	+9 to +90	+20 to +180	+20 to +180	Vdc, transformer-isolated
Ipeak	10	70	10	30	Adc (1 sec) peak
Icont	5	35	5	15	Adc continuous
VLOGIC	+9 to +60	+9 to +60	+9 to +60	+9 to +60	Vdc, transformer-isolated
VLOGIC Power	3 W with no encoder, 6 W with encoder +5V @ 500 mA, VLOGIC @ 24 Vdc				

PWM OUTPUTS

Type	MOSFET 3-phase inverter, 16 kHz center-weighted PWM carrier, space-vector modulation
PWM ripple frequency	32 kHz

BANDWIDTH

Current loop, small signal	2.5 kHz typical, bandwidth will vary with tuning & load inductance
HV Compensation	Changes in HV do not affect bandwidth
Current loop update rate	16 kHz (62.5 µs)
Position & Velocity loop update rate	4 kHz (250 µs)

COMMAND INPUTS

EtherCAT	CANopen application protocol over EtherCAT (CoE): Cyclic Synchronous Position/Velocity/Torque Profile Position/Velocity/Torque, Interpolated Position (PVT), Homing Cyclic Synchronous Torque with Commutation Angle (CSTCA)		
Signals	RX1+, RX1-, TX1+, TX1-, RX2+, RX2-, TX2+, TX2-		
Stand-alone mode			
Digital position reference	Pulse/Direction, CW/CCW Quad A/B Encoder		
Digital torque & velocity reference	PWM , Polarity PWM 50% PWM frequency range PWM minimum pulse width		
Indexing	Up to 32 sequences can be launched from inputs or ASCII commands		
Camming	Up to 10 CAM tables can be stored in flash memory		
ASCII	RS-232, 9600~230,400 Baud, 3-wire		

DIGITAL INPUTS MODULE

Number	6
IN1~5	General purpose inputs LV CMOS 3.3V Schmitt trigger, 100 ns RC filter, max input voltage = +12 Vdc, 10 kΩ pull-up to +5 Vdc 2.2 Vdc min positive threshold, 0.6 Vdc max negative threshold
IN6	RC time-constant assumes active drive on inputs and does not include 10 kΩ pull-ups Motor overtemperature, LV CMOS 3.3V Schmitt trigger, 33 µs RC filter, max input voltage = +12 Vdc 4.99 kΩ pull-up to +5 Vdc, 2.2 Vdc min positive threshold, 0.6 Vdc max negative threshold

DIGITAL INPUTS NES-DEV, NES-EZ

IN1~3	24 V tolerant, HC CMOS 5.0V Schmitt trigger, 330 µs RC filter, 0~24 Vdc compatible, 10 kΩ pull-up to +5 Vdc 2.2 Vdc min positive threshold, +0.6 Vdc max negative threshold
IN4~5	LV CMOS 3.3V Schmitt trigger, 100 ns RC filter, max input voltage = +12 Vdc, 10 kΩ pull-up to +5 Vdc 2.2 Vdc min positive threshold, 0.6 Vdc max negative threshold
IN6	Motor overtemperature,HC CMOS 5.0V Schmitt trigger, 330 µs RC filter, max input voltage = +12 Vdc 1.6 kΩ pull-up to +5 Vdc, 2.2 Vdc min positive threshold, 0.6 Vdc max negative threshold

DIGITAL OUTPUTS MODULE

Number	4
OUT1~4	74HCT14 5 V CMOS Schmitt trigger, functions programmable, +5 Vcc Source -4 mA @ VOH = 4.18 Vdc, Sink 4 mA @ VOL = 0.26 Vdc

DIGITAL OUTPUTS NES-DEV, NES-EZ

Number	4
OUT1~3	74HCT14 5 V CMOS Schmitt trigger, functions programmable, +5 Vcc Source -4 mA @ VOH = 4.18 Vdc, Sink 4 mA @ VOL = 0.26 Vdc
OUT4 (NES-DEV)	Brake control, programmable release time followed by programmable PWM duty-cycle for holding current

DIGITAL SERVO DRIVE FOR BRUSH & BRUSHLESS MOTORS

ANALOG INPUT

Number	1
Type	Differential, ± 10 Vdc range, $5.0\text{ k}\Omega$ input impedance to a 12 bit ADC, single-pole low pass filter with a 1934 Hz -3dB bandwidth
Function	Torque, Velocity, or Position command. Or, as general purpose analog input

SERIAL COMMUNICATION PORT

Signals	RxD, TxD, SGND RxD input is 74LVC14 3.3 V Schmitt trigger with 10 $\text{k}\Omega$ pull-up to +5V TxD output is 74HCT14 5 V Schmitt trigger
Mode	Full-duplex, DTE serial communication port for drive setup and control, 9,600 to 230,400 bits/second
Protocol	ASCII or Binary format
Isolation	Non-isolated. Referenced to Signal Ground

SERIAL COMMUNICATION PORT, NES-DEV, NES-EZ

An ADM3101E transceiver provides standard RS-232 signal levels. An RJ11 connector accepts commonly used cable connectors

Signals	RxD, TxD, SGND
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ETHERCAT PORT

Format	100BASE-TX
Protocol	EtherCAT, CANopen Application Protocol over EtherCAT (CoE)
Isolation	External magnetics required for module. NES-DEV and NES-EZ have internal magnetics. Max voltage with respect to grounds: 32 Vdc

MOTOR CONNECTIONS

Motor U,V,W	Drive outputs to 3-phase brushless motor, Wye or delta connected, for DC brush motor use outputs U & V Minimum inductance: 200 μH line-line
Encoder	Digital encoders, incremental and absolute (see FEEDBACK below)
Halls	Digital U/V/W
Motemp	Input is programmable to disable the drive if motor sensor drives input HI or LO

FEEDBACK

Incremental encoders:

Digital Incremental Encoder	Quadrature signals, (A, /A, B, /B, X, /X), differential (X, /X Index signals not required) RS-422 line receivers, 5 MHz maximum line frequency (20 M counts/sec), 74HCT thresholds
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Absolute encoders:

BiSS-C Unidirectional, SSI	MA+, MA- (X, /X), SL+, SL- (A, /A) signals, clock output from drive, data returned from encoder
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Terminators

All encoder data inputs and clock outputs are differential and require external terminators

Commutation:

Hall signals (U,V,W), 15 $\text{k}\Omega$ pull-up to +5V, 15 $\text{k}\Omega/100\text{ pF}$ RC to 74LVC3G14 Schmitt trigger at +5 Vcc

HALLS

U, V, W:

Single-ended, 120° electrical phase difference
Schmitt trigger, 1.0 μs RC filter from active HI/LO sources, 5 Vdc compatible
15 $\text{k}\Omega$ pull-up to +5 Vdc, 74LVC, 3.3 V thresholds

+5V OUTPUT

Number	1
Rating	150 mA maximum. Protected for overload or shorts. Available for optional peripherals immediately adjacent to the module

+3.3V OUTPUT

Number	3
Rating	150 mA maximum. Protected for overload or shorts. Available for optional microcontroller, RS-232 Transceiver, CANopen Tranceiver, LEDs, and Address Switches

+5VENC OUTPUT

Number	2
Rating	500 mA maximum. Protected for overload or shorts.

DIGITAL SERVO DRIVE FOR BRUSH & BRUSHLESS MOTORS

SAFE TORQUE OFF (STO)

Function	PWM outputs are inactive and current to the motor will not be possible when the STO function is active
Safety Integrity Level	SIL 3, Category 3, Performance Level e (PL e)
Inputs	2 two-terminal: STO-IN1, STO-COM1, STO-IN2, STO-COM2
Type	Opto-isolators, 5V compatible
Disabling	Connecting both STO inputs to +5V will deactivate the STO function

PROTECTIONS

HV Overvoltage	+HV > +95 ±1 Vdc	Drive outputs turn off until +HV is < +95 ±1 Vdc (90 V model)
HV Undervoltage	+HV > +185 ±1 Vdc	Drive outputs turn off until +HV is < +185 ±1 Vdc (180 V models)
Drive over temperature	+HV < +9.0 ±0.5 Vdc	Drive outputs turn off until +HV > +9.0 Vdc ±0.5 Vdc (90 V models)
Short circuits	+HV < +20.0 ±0.5 Vdc	Drive outputs turn off until +HV > +20.0 Vdc ±0.5 Vdc (180 V models)
I ² T Current limiting	PC Board > 90 °C +3/-0 °C	Programmable as latching or temporary fault
Latching / Non-Latching	Output to output, output to ground, internal PWM bridge faults	Programmable: continuous current, peak current, peak time for drive and motor
		Programmable response to errors

MECHANICAL & ENVIRONMENTAL

Size, Weight	NES: 35 x 30 x 21.6 mm [1.38 x 1.18 x 0.85 in], 1.0 oz [29 g] NES-EZ: 54.62 x 35 mm [2.25 x 1.378 in], 2.0 oz [57 g] NES-DEV: 112.4 X 97.2 X 36.86 mm [4.42 X 3.82 X 1.45 in], 7.8 oz [221 g]*
	*add 0.58 oz [.0165 kg] for optional heatsink
Ambient temperature	0 to +45 °C operating, -40 to +85 °C storage
Humidity	0 to 95%, non-condensing
Altitude	≤ 2000 m (6,562 ft)
Vibration	2 g peak, 10~500 Hz (Sine)
Shock	10 g, 10 ms, ½ Sine pulse
Contaminants	Pollution degree 2

AGENCY STANDARDS CONFORMANCE

Standards and Directives

Functional Safety

IEC 61508-1, IEC 61508-2, IEC 61508-3, IEC 61508-4 (SIL 3)
 Directive 2006/42/EC (Machinery)
 ISO 13849-1 (Cat 3, PL e)
 IEC 61800-5-2 (SIL3)

Product Safety

Directive 2014/35/EU (Low Voltage)
 IEC 61800-5-1

EMC

Directive 2014/30/EU (EMC)
 IEC 61800-3
 IEC 61800-5-2

Restriction of the Use of Certain Hazardous Substances (RoHS)

Directive 2011/65/EU and its amendments 2015/863/EU

Approvals

UL and cUL recognized component to:

UL 61800-5-1, UL 61800-5-2
 IEC 61800-5-1, IEC 61800-5-2

**FUNCTIONAL
SAFETY**



ISO 13849-1
 Up to PL e (Cat.3)
 IEC 61800-5-2
 Up to SIL 3

All of the agency standards are pending at this time.



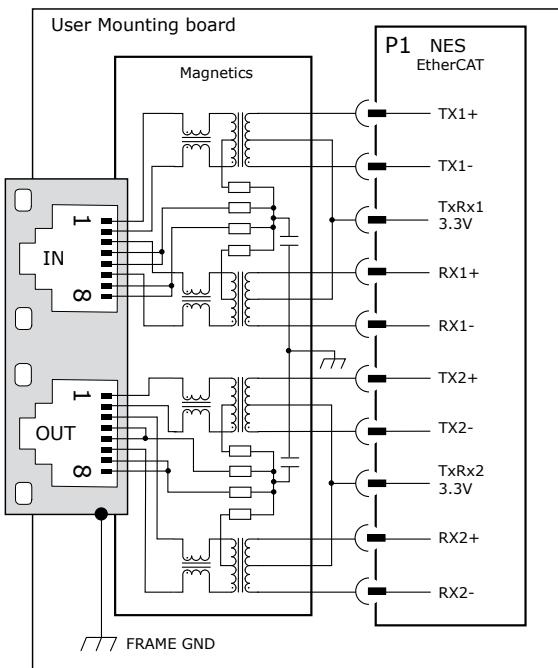
Refer to the 16-121699 Copley User Guide for NANO Family

The information provided in the 16-121699 **Copley User Guide for NANO Family** must be considered for any application using the NANO drive STO feature.

Failure to heed this warning can cause equipment damage, injury, or death.

ETHERCAT COMMUNICATIONS

EtherCAT is the open, real-time Ethernet network developed by Beckhoff based on the widely used 100BASE-TX cabling system. EtherCAT enables high-speed control of multiple axes while maintaining tight synchronization of clocks in the nodes. Data protocol is CANopen application protocol over EtherCAT (CoE) based on CiA 402 for motion control devices. More information on EtherCAT can be found on this web-site: <http://ethercat.org/default.htm>



Network RJ-45

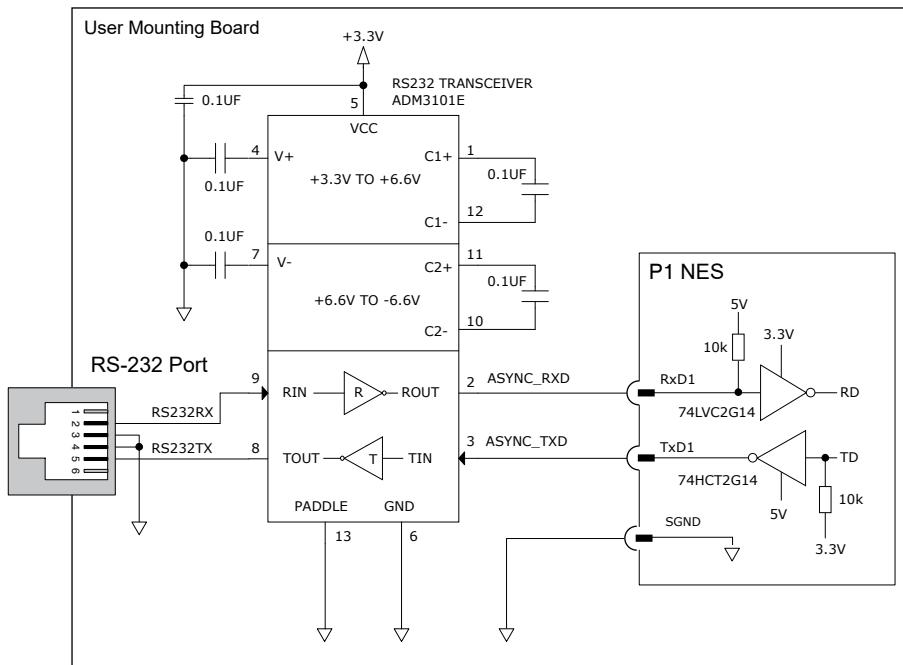
IN Name	Pin	OUT Name
Ecat TX1+	1	Ecat TX2+
Ecat TX1-	2	Ecat TX2-
Ecat RX1+	3	Ecat RX2+
R/C	4	R/C
	5	
Ecat RX1-	6	Ecat RX2-
R/C	7	R/C
	8	

R/C refers to the 75 Ω & 1000 pF components shown.

Drive P1

Name	Pin
[TX1+] TXPA	24
[TX1-] TXNA	26
+3.3V_TXRX1	19
[RX1+] RXPA	20
[RX1-] RXNA	22
[Tx2+] TXPB	25
[Tx2-] TXNB	23
+3.3V_TXRX2	21
[Rx2+] RXPB	29
[Rx2-] RXNB	27

RS-232 COMMUNICATIONS



The serial port is a full-duplex, three-wire (RxD, TxD, SGND) type that operates from 9,600 to 230,400 Baud. It can be used by CME for drive configuration and setup or by external equipment sending ASCII commands.

The circuit shown here is used on the -DEV and -EZ boards and is recommended for user's PC boards. It converts the single-ended TTL signals levels in the NES into the ANSI RS-232 levels which are the standard for serial communications and computer COMM ports.

RS-232 Port

Name	Pins
RS232RX	2
RS232TX	5
SGND	3,4

Drive P1

Name	Pins
RxD1	30
TxD1	32
SGND	34

SAFE TORQUE OFF (STO)

The Safe Torque Off (STO) function is defined in IEC 61800-5-2. Two channels are provided which, when de-energized, prevent the upper and lower devices in the PWM outputs from producing torque in the motor.

INSTALLATION



Refer to the 16-121699 Copley User Guide for NANO Family

The information provided in the 16-121699 Copley User Guide for NANO Family must be considered for any application using the drive's STO feature.

FAILURE TO HEED THIS WARNING CAN CAUSE EQUIPMENT DAMAGE, INJURY, OR DEATH.



STO DISABLE

In order for the PWM outputs of the NES to be activated, current must be flowing through the opto-couplers that are connected to the STO-IN1 and STO-IN2 terminals and the drive must be in an ENABLED state. When either of the opto-couplers are OFF, the drive is in a Safe Torque Off (STO) state and the PWM outputs cannot be activated by the control core to drive a motor.

This provides a positive OFF capability that cannot be overridden by the control firmware, or associated hardware components. When the opto-couplers are energized (current is flowing in the input diodes), the control core will be able to control the on/off state of the PWM outputs to produce torque in the motor.

This diagram shows connections that will energize both opto-couplers from a +5V source. When this is done the STO feature is disabled and control of the output PWM stage is under control of the digital control core.

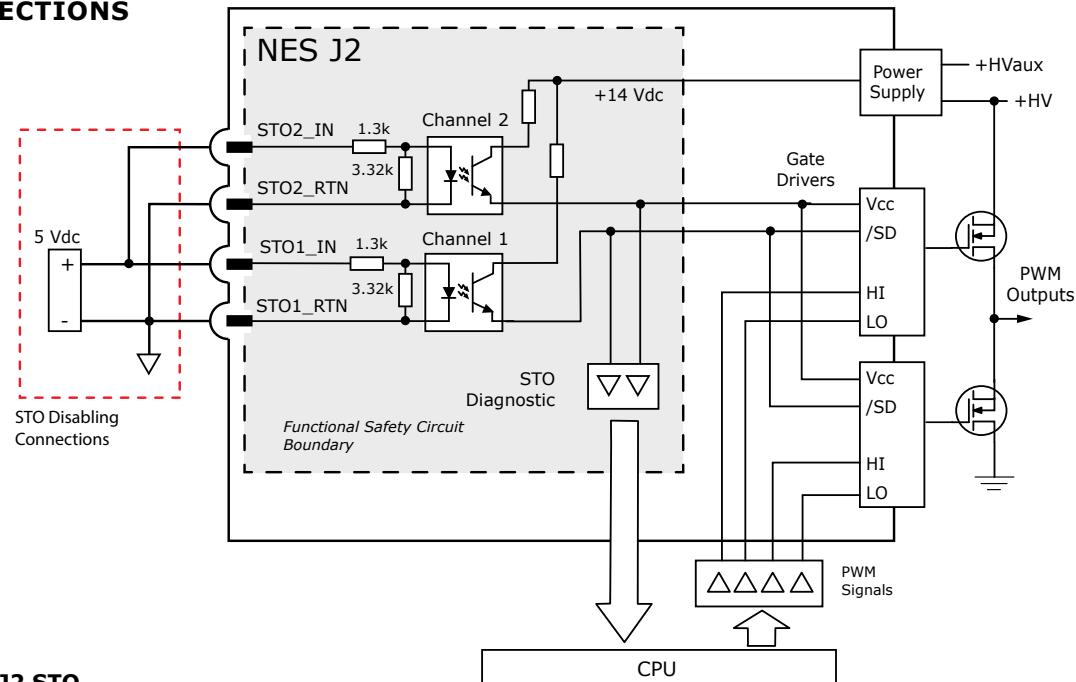
If not using the STO feature, these connections must be made in order for the drive to be enabled.

FUNCTIONAL DIAGRAM

STO DISABLE CONNECTIONS



Current must flow through both of the opto-couplers before the drive can be enabled



J2 STO

Name	Pin	Name
STO_STATUS_OUTPUT	6	5
STO2_IN	4	3
STO1_IN	2	1
		STO_STATUS_OUTPUT_RTN
		STO2_RTN
		STO1_RTN

STO OPERATION

STO Input Voltage	STO State
STO-IN1 AND STO-IN2 \geq 3.0 Vdc	STO Inactive. Drive can be enabled to produce torque
STO-IN1 OR STO-IN2 \leq 2.0 Vdc	STO Active. Drive cannot be enabled to produce torque
STO-IN1 OR STO-IN2 Open	

Note: Voltages in the STO Operation table are referenced between STO_INx and STO_INx_RTN in J2.
E.g. $V(STO1_IN) = V(STO_IN1) - V(STO_IN1_RTN)$

DIGITAL COMMAND INPUTS: POSITION

STAND-ALONE MODE DIGITAL POSITION-CONTROL INPUTS

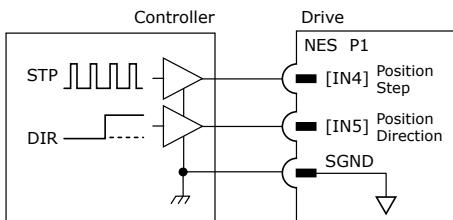
NES works with motion controllers that output pulses to command Position.

These formats are supported:

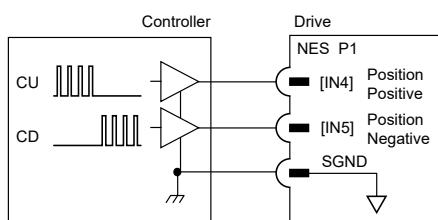
- Step/Direction
- Count-Up/Count-Down (CU/CD)
- A/B Quadrature Encoder

In Step/Direction mode, a pulse-train controls motor Position, and the Direction is controlled by a DC level at the Direction input. CU/CD (Count-Up/Count-Down) signals command the motor to move CW or CCW depending on which input the pulse-train is directed to. The motor can also be operated in an electronic gearing mode by connecting the inputs to a quadrature encoder on another motor. In all cases the ratio between input pulses and motor revolutions is programmable.

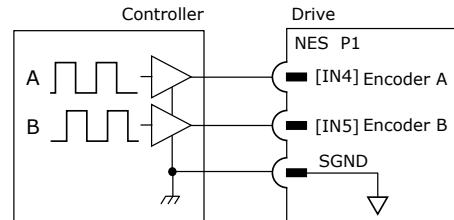
STEP/DIRECTION INPUTS



COUNT-UP/COUNT-DOWN INPUTS



QUAD A/B ENCODER INPUTS



Command Options	Name	P1 Pins
Step, Count Up, Encoder A	IN4	8
Direction, Count Down, Encoder B	IN5	9

P1 SGND Pins
3,4,11,12,33,34,49,50

DIGITAL COMMAND INPUTS: VELOCITY, TORQUE

STAND-ALONE MODE DIGITAL VELOCITY-TORQUE INPUTS

NES works with motion controllers that output pulses to command Velocity or Torque.

These formats are supported:

- Pulse/Direction
- PWM 50%

In Pulse/Direction mode, a pulse-train with variable duty cycle on IN4 controls Velocity or Torque from 0~100%.

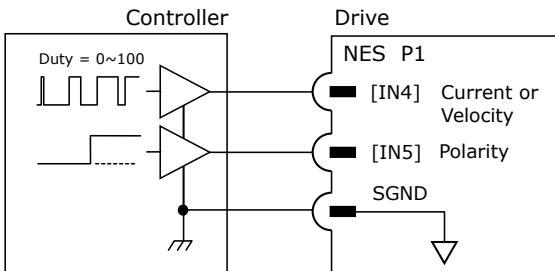
IN5 HI or LO controls the direction of the Velocity or polarity of the Torque.

In 50% PWM mode, a single signal of 50% duty cycle commands 0% Velocity/Torque.

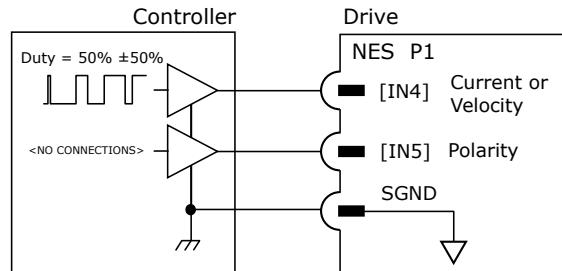
Increasing the duty cycle to 100% commands positive Velocity/Torque.

Decreasing the duty cycle to 0% commands negative Velocity/Torque.

PWM & DIRECTION



50% PWM



Command Options	Name	P1 Pins
PWM Vel/Trk, PWM Vel/Trk & Direction	IN4	8
PWM/Dir Polarity, (none)	IN5	9

HIGH SPEED INPUTS: IN1, IN2, IN3, IN4, IN5

The six digital inputs to the NES are programmable to a selection of functions.

All have 100 ns RC filters when driven by active sources (CMOS, TTL, etc.) and all have 10 kΩ pull-up resistors to +5 Vdc.

In addition to the selection of functions, the active level for each input is individually programmable.

Input *level* functions have programmable HI or LO to activate the function.

Input *transition* functions are programmable to activate on LO -> HI, or HI -> LO transitions.

INPUT LEVEL FUNCTIONS

- Drive Enable, Enable with Clear Faults, Enable with Reset
- PWM Sync
- Positive Limit Switch
- Negative Limit Switch
- Home Switch
- Encoder Fault
- Motor Temperature Sensor Input
- Motion Abort
- High-Resolution Analog Divide

INPUT TRANSITION FUNCTIONS

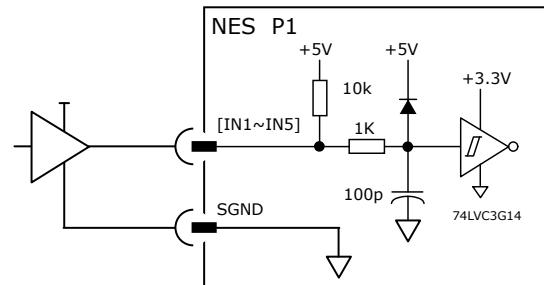
- Clear Faults and Event Latch
- Drive Reset
- PWM Sync Input
- Trajectory Update
- Count Input Edges, Save to Register
- High-Speed Position Capture
- Simulated Absolute Encoder Burst
- Abort Move if > N Counts From Destination in Register

SPECIFICATIONS

Input	Data	Notes
Input Voltages	HI	$V_T+ = 1.42\sim 2.38$ Vdc
	LO	$V_T+ = 0.68\sim 1.6$ Vdc
	Hys	$V_H = 0.44\sim 1.26$
	Max	+12 Vdc
	Min	0 Vdc
Pull-up	R1	10 kΩ
Low pass filter	R2	1 kΩ
	C1	100 pF
	RC	IN1~5: 0.1 μs IN6: 33 us

CONNECTIONS

Name	P1 Pins
IN1	5
IN2	6
IN3	7
IN4	8
IN5	9

**P1-SGND Pins**

3,4,11,12,33,34,49,50



Consult Factory for Adapting 24V logic to 5V logic

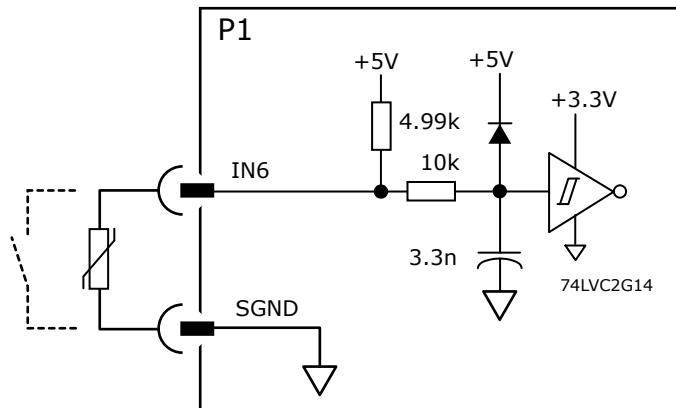
5V logic. Do not exceed 6V. Do not connect a 24V logic to this input.

MOTOR OVERTEMP INPUT: IN6

Input IN6 has a 33 microsecond rise time RC filter when driven by active sources (CMOS, TTL, etc), with a 4.99 kΩ pullup resistor to +5 VDC. Input IN6 is designed to interface with an industry standard PTC thermistor IAW BS 49990111(1987) for built-in thermal protection of the motor as a default. If not used for the Motemp function, IN6 can be re-programmed for other input functions.

CONNECTIONS

Name	P1 Pins
IN6	10



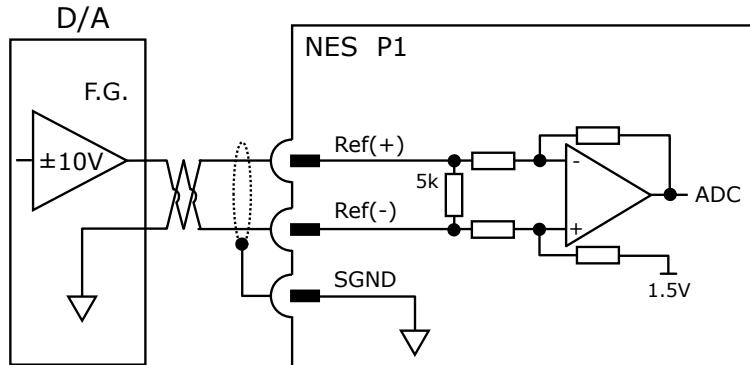
ANALOG INPUT: AIN1

As a reference input it takes Position/Velocity/Torque commands from a controller. If not used as a command input, it can be used as general-purpose analog input.

SPECIFICATIONS

Spec	Data	Notes
Input Voltage	Vref	± 10 Vdc
Input Resistance	Rin	5.0 k Ω

Name	P1 Pins
Ref(+)	2
Ref(-)	1



DIGITAL OUTPUTS: OUT1~OUT4

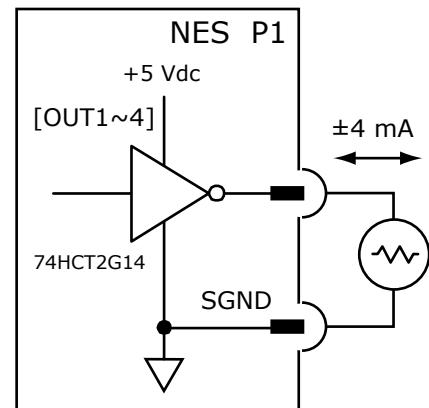
Digital outputs [OUT1~4] are CMOS inverters. They operate from +5V and can source/sink ± 4 mA. The output functions shown below are programmable to turn the output ON (HI) or OFF (LO) when active.

OUTPUT FUNCTIONS

- Fault
 - Custom event
 - PWM Sync
 - Custom Trajectory status
 - Custom position-triggered output
 - Program control
 - Brake control (see below)

Name	P1 Pins
OUT1	13
OUT2	14
OUT3	15
OUT4	16

P1 SGND Pins



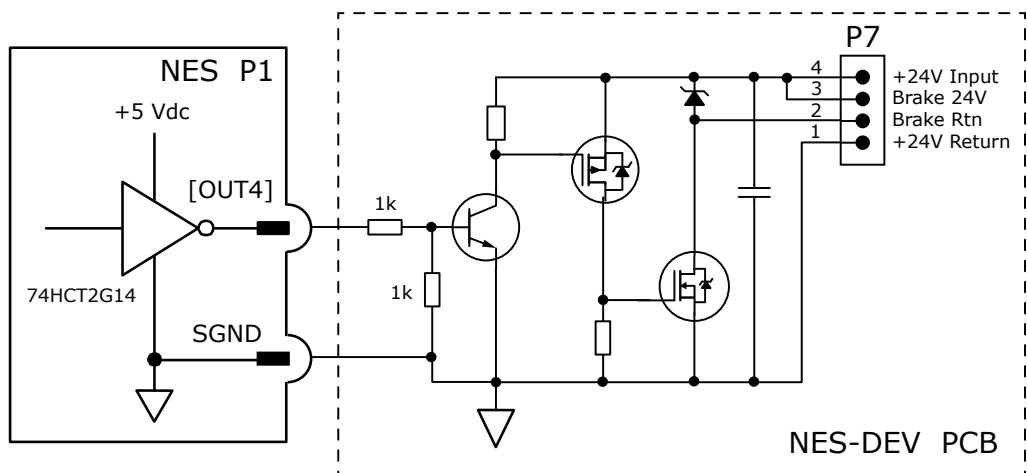
BRAKE OUTPUT: OUT4

The default function of OUT4 is control of a motor holding brake using the NES-D that has components to sink the higher current of the brake. If not used for brake control it can be programmed as a logic output.

OUTPUT FUNCTION

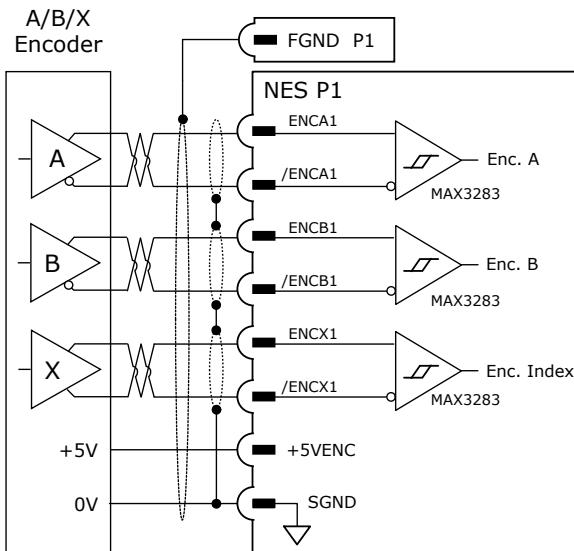
- Motor holding brake when NES is mounted to an DEV PCB.
 - Same functions as OUT1~OUT3 if drive is used without DEV PCB

Name	P1 Pins
OUT4	16



ENCODER 1 (PRIMARY FEEDBACK)

QUAD ENCODER WITH INDEX



A/B/X SIGNALS

Name	P1 Pins
ENCA1	43
/ENCA1	44
ENCB1	45
/ENCB1	46
ENCX1	47
/ENCX1	48
+5VENC	57,59

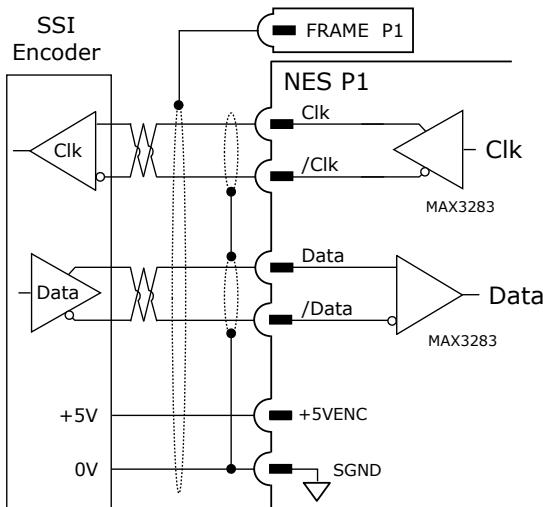
FRAME GROUND
P1

P1 SGND Pins

3,4,11,12,33,34,49,50

SSI ABSOLUTE ENCODER

The SSI (Synchronous Serial Interface) is an interface used to connect an absolute position encoder to a motion controller or control system. The NES drive provides a train of clock signals in differential format to the encoder which initiates the transmission of the position data on the subsequent clock pulses. The number of encoder data bits and counts per motor revolution are programmable. The hardware bus consists of two signals: SCLK and SDATA. The SCLK signal is only active during transfers. Data is clocked in on the falling edge of the clock signal.



SSI, BiSS SIGNALS

SSI	BiSS	P1 Pins
Clk	MA+	47
/Clk	MA-	48
Data	SL+	43
/Data	SL-	44
+5V		57,58

BiSS-C ABSOLUTE ENCODER

BiSS-C is an - Open Source - digital interface for sensors and actuators. BiSS-C refers to principles of well known industrial standards for Serial Synchronous Interfaces like SSI, AS-Interface® and Interbus® with additional options.

Serial Synchronous Data Communication

Cyclic at high speed

2 unidirectional lines Clock and Data

Line delay compensation for high speed data transfer

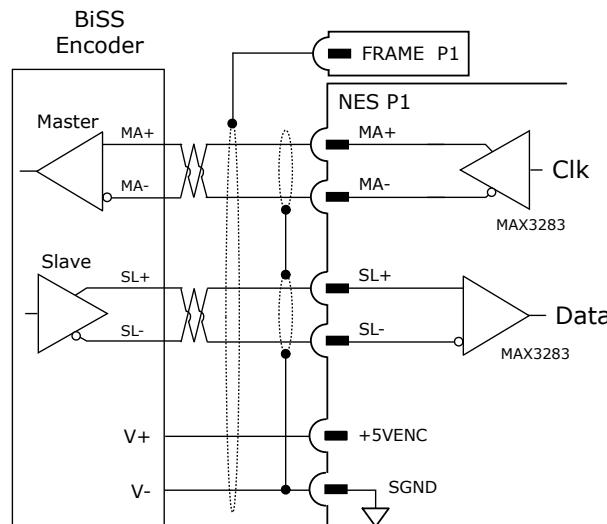
Request for data generation at slaves

Safety capable: CRC, Errors, Warnings

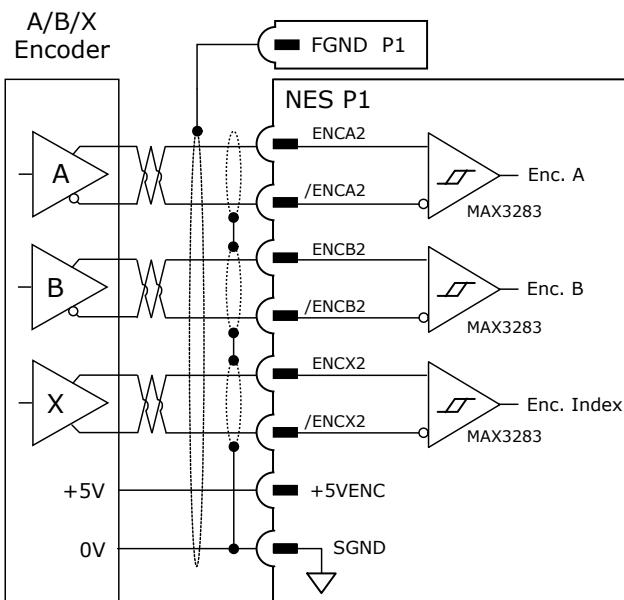
Bus capability incl. actuators

Bidirectional

BiSS C-protocol: Continuous mode



Note: Single (outer) shields should be connected at the drive end. Inner shields should only be connected to Signal Ground on the drive.

ENCODER 2: SECONDARY FEEDBACK**QUAD ENCODER WITH INDEX**

The secondary encoder only supports A/B/X incremental encoders.

A/B/X SIGNALS

Signal	P1 Pins
ENCA2	51
/ENCA2	52
ENCB2	53
/ENCB2	54
ENCX2	55
/ENCX2	56
+5VENC	57,59

FRAME GROUND

P1

P1 SGND Pins

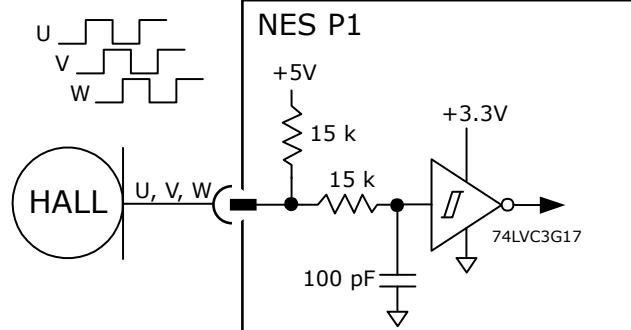
3,4,11,12,33,34,49,50

OTHER MOTOR CONNECTIONS**HALLS**

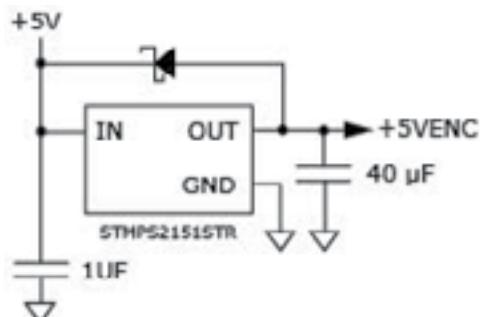
Hall sensors in a brushless motor are driven from the magnetic field in the motor and provide commutation feedback without an encoder. When used with incremental encoders, they enable the motor to operate without a phase-finding cycle.

HALL SIGNALS

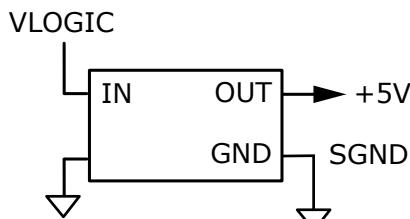
Signal	P1 Pins
HALLU	39
HALLV	40
HALLW	41

**DC OUTPUT VOLTAGES****+5VENC**

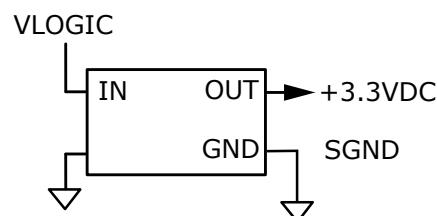
This voltage is for encoders and has internal fault protection. The maximum current output is 500 mA shared between encoders. Current limiting occurs at 600 mA minimum, 1.0 A maximum.

**+5V**

This voltage is for optional peripherals immediately adjacent to the module and has internal fault protection. The maximum current output is 150 mA.

**+3.3 VDC**

For connections immediately adjacent to the module: Microcontroller, RS-232 Transceiver, CAN Transceiver, LEDs, and Address Switches. 150 mA maximum. Protected for overload or shorts.



+HV CONNECTIONS

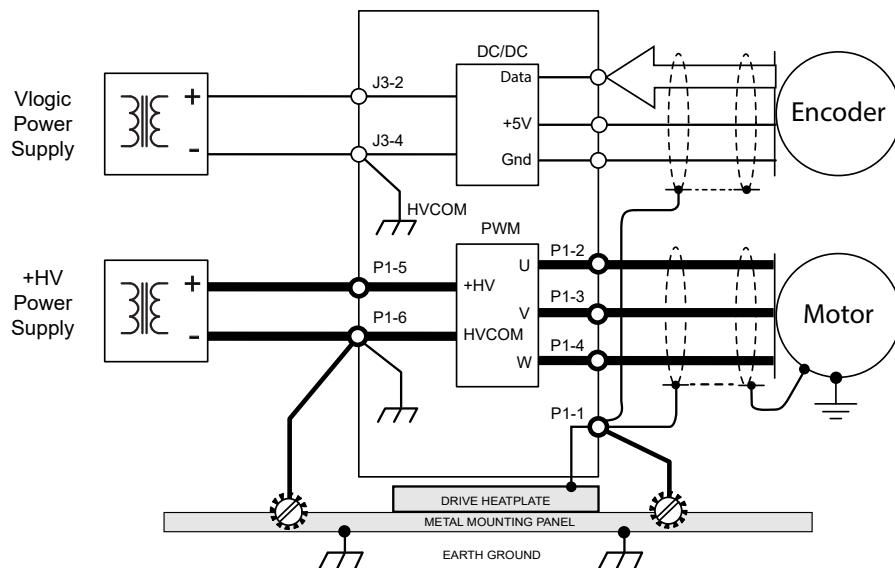
POWER SUPPLIES

The drive main power, +HV, is typically supplied by unregulated DC power supplies. These must be isolated from the mains, and all circuits should be grounded to earth at some point. The +HV supply connects to P5 and P6. For good wiring practice, the +HV wires should be twisted together for noise suppression, and the power supply should not be grounded. Doing this ensures that the higher currents flowing in these conductors will not flow through any circuit grounds where they might induce noise.

During deceleration, mechanical energy in the motor and load is converted back into electrical energy that must be dissipated as the motor comes to a stop. While some of this is converted to heat in the motor windings, the rest of it will flow through the drive into the power supply. An external storage capacitor should be used if the load has appreciable inertia, and this should be sized such that adding the undissipated energy from the motor will not raise the voltage beyond the point at which the drive shuts down. When this is not possible, an external 'dumper', or regenerative energy dissipater must be used which acts as a shunt regulator across the +HV and Gnd terminals.

GROUNDING

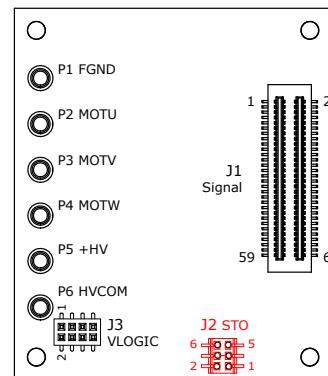
A P6 connection to ground keeps the +HV power source stable at the drive while the voltage at the power supply (-) varies due to the cable resistance and the +HV current. Grounding at P1 provides a PE (Protective Earth) connection as well as a point to ground the motor cable shields.



P1~P6

Signal	Pins
FGND	P1
MOTU	P2
MOTV	P3
MOTW	P4
+HV	P5
HVCOM	P6

Top-view looking into the
DEV mother-board ---->



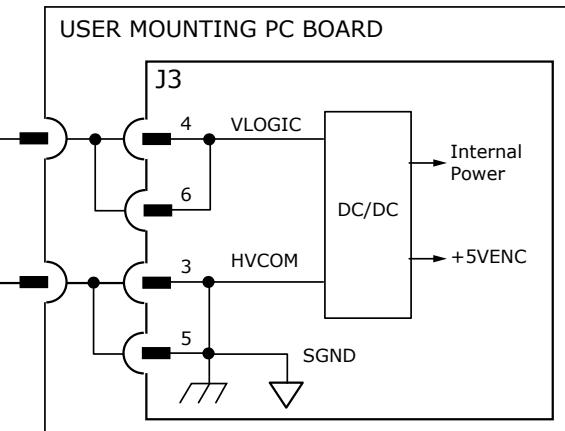
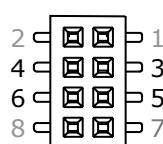
VLOGIC CONNECTIONS

DESCRIPTION

VLOGIC is required for operation of the drive. It powers the internal logic and control circuits. Encoder +5V is derived from VLOGIC. When using the STO feature, VLOGIC must be produced by power supplies with transformer isolation from the mains and PELV or SELV ratings and a maximum output voltage of 60 Vdc. If the motor can operate from voltages of 60 Vdc or less, the +HV and VLOGIC can be driven from a single power supply.

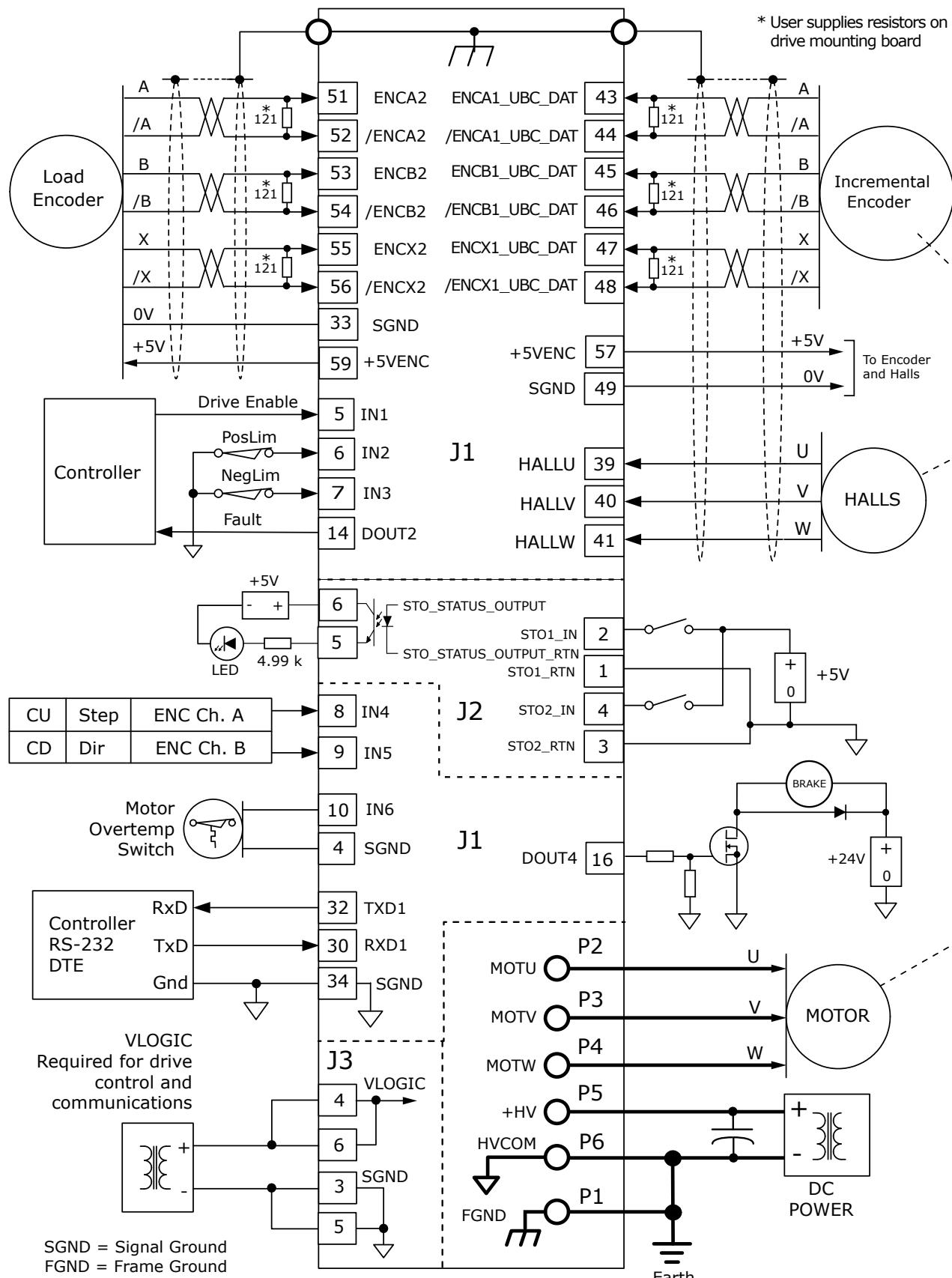
J3 VLOGIC

Name	Pin	Name
n.c.	2	1
VLOGIC	4	3
VLOGIC	6	5
n.c.	8	7



Refer to the 16-125661 AN136 Accelnet External Regen Application Note

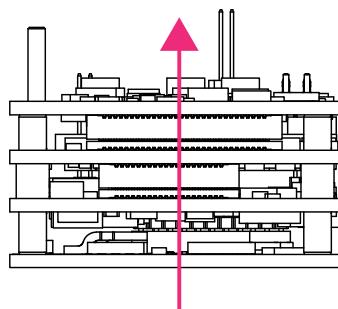
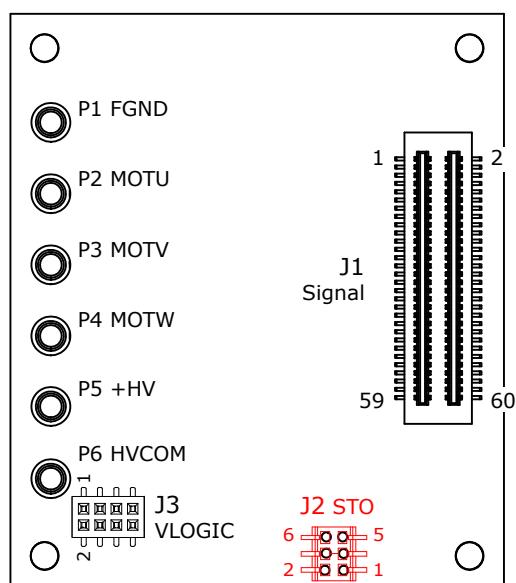
VLOGIC +9~60. 24V power is recommended. 24V required if using 24V BRAKE. If common to HV do not exceed 60V, use REGEN protection, and diode isolation from HV.

NES TYPICAL CONNECTIONS

PC BOARD CONNECTIONS

Name	Pin
FGND	P1
Mot U	P2
Mot V	P3
Mot W	P4
+HV	P5
HVCOM	P6

This page shows the pins and signals looking down on a user PC board.



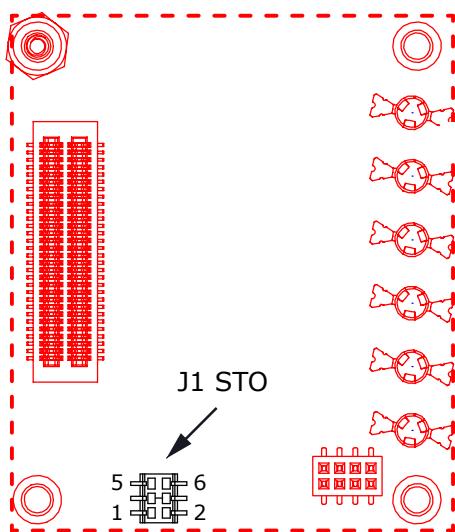
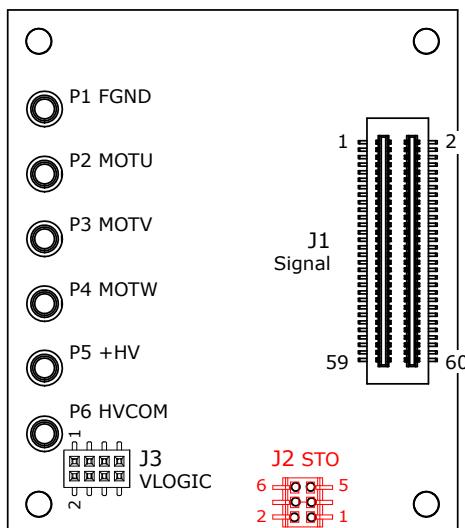
J3 VLOGIC

Name	Pin	Name
N.C.	2	N.C.
VLOGIC	4	HVCOM
	6	5
N.C.	8	N.C.

J2 STO

Name	Pin	Name
STO_STATUS_OUTPUT	6	STO_STATUS_OUTPUT_RTN
STO2_IN	4	STO2_RTN
STO1_IN	2	STO1_RTN

NOTE:
THE STO CONNECTOR J2
IS MOUNTED ON THE BOTTOM
SIDE OF THE PCB

PC BOARD CONNECTORS

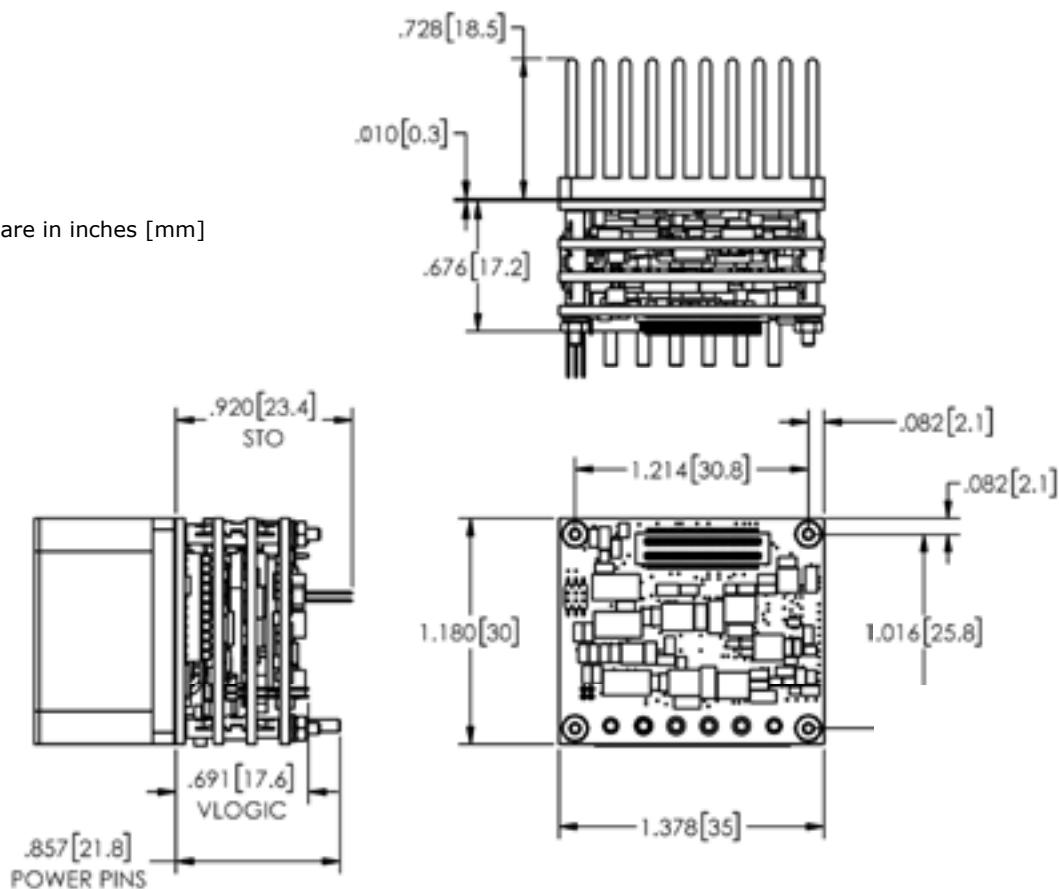
Ref Des	Label	Mfgr	Part Number *	Description	QTY
P1	Signal	WCON	3620-S060-022G3R02	Header, 60 pos, 0.5 mm pitch	1
J2	STO	Samtec	CLM-103-02-L-D-BE	Header, 6 pos, 1 mm pitch	1
J3	VLOGIC	WCON	2521-202MG3CUNR1	Header, 4 pos, 1 mm pitch	1
P1~P6	+HV, Motor	WINPIN	WP-WJ018G3R1	RCPTL Outer Sleeve Crown Spring	6

* To purchase reels of these components please contact approved value-added partner Action Electronics.

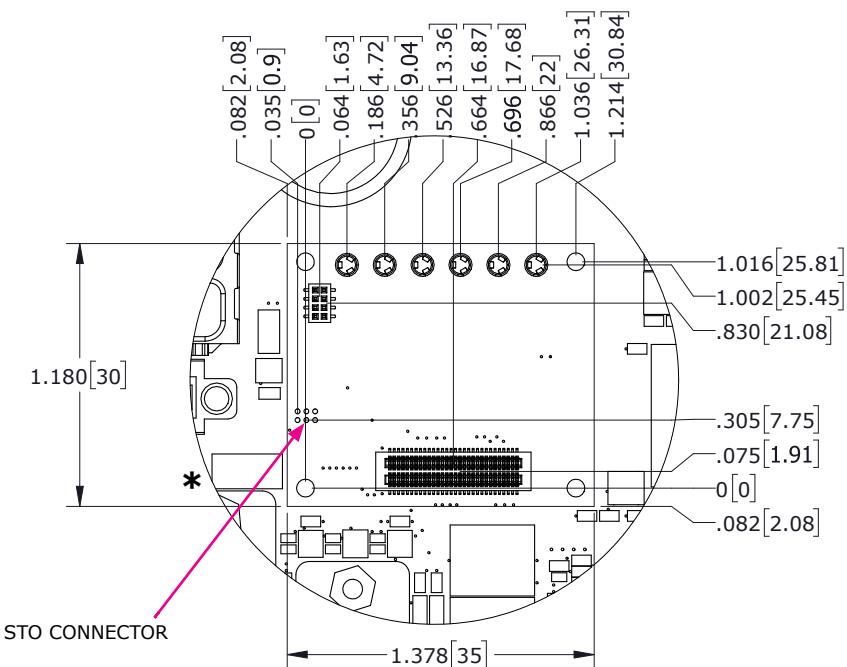
Action Electronics, Inc.
Walpole, MA 02081-2522-US
Phone: (508) 668-5621

DIMENSIONS

Dimensions are in inches [mm]

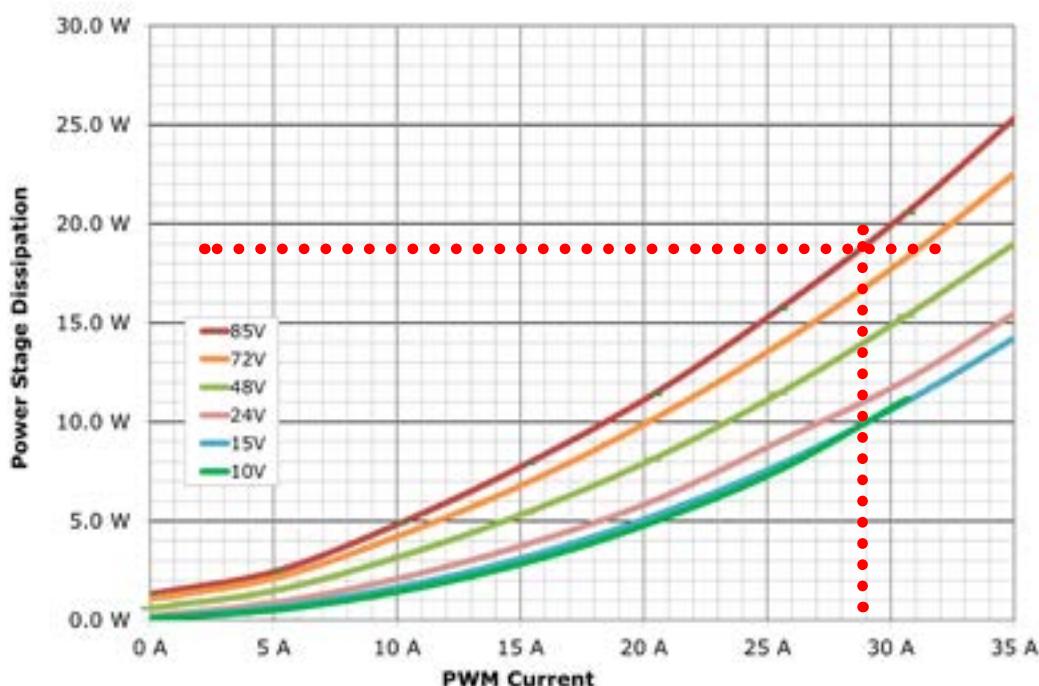
**PC BOARD MOUNTING DIMENSIONS**

Looking down on the mounting PC board for the drive. The STO connector is mounted on the underside of the PC board.

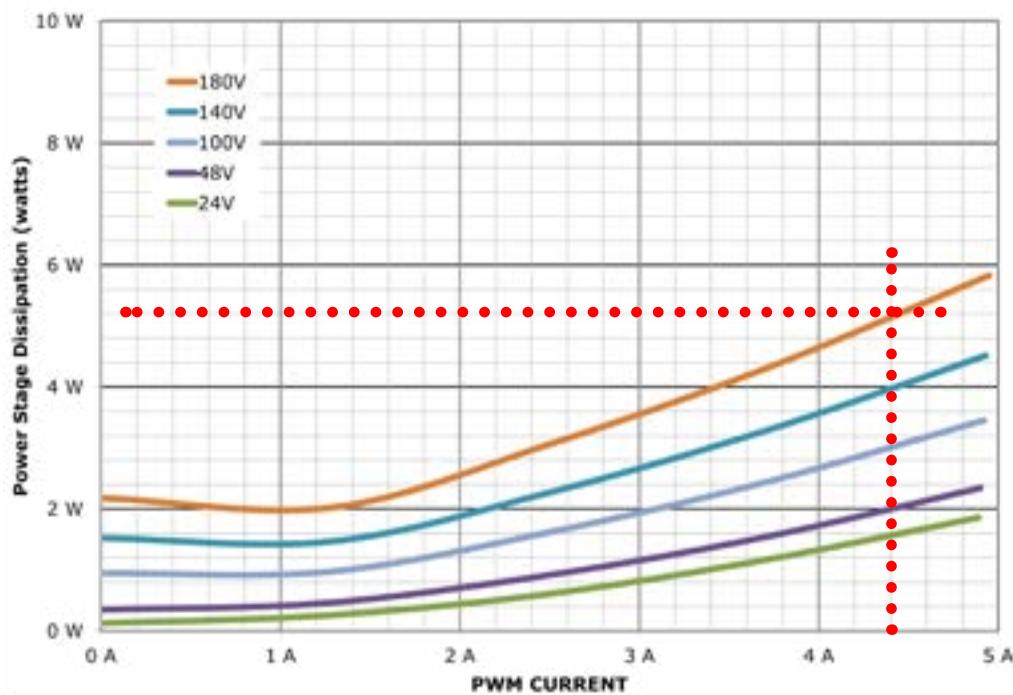


THERMALS: PWM OUTPUTS DISSIPATION**NES-090-70**

This chart shows the power dissipation in the drive when the PWM outputs are driving a motor. Adding the PWM dissipation to the Vlogic dissipation will yield the total dissipation in Watts for the drive. The dotted lines in the chart show a dissipation of 18 W. at a continuous current of 28 Adc and +HV = 85 Vdc.

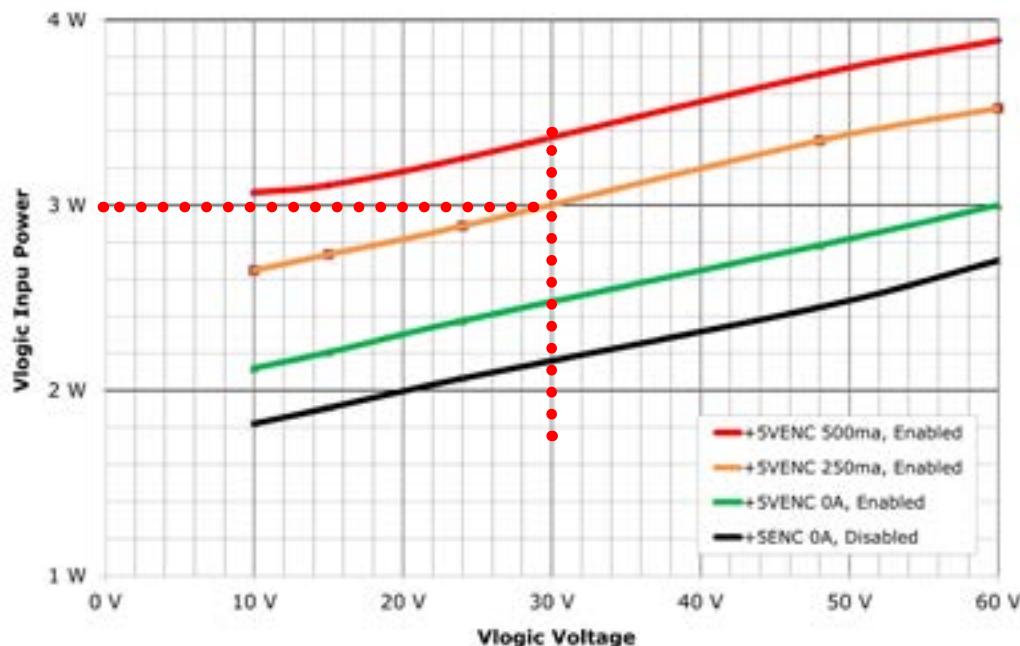
**NES-180-10**

This chart shows the power dissipation in the drive when the PWM outputs are driving a motor. Adding the PWM dissipation to the Vlogic dissipation will yield the total dissipation in Watts for the drive. The dotted lines in the chart show a dissipation of 5.2 W. at a continuous current of 4.4 Adc and +HV = 180 Vdc.



THERMALS: VLOGIC & ENCODER +5V OUTPUT DISSIPATION**NES All Models**

This chart shows the power dissipation in the Vlogic circuits that power the drives control circuits and external encoders. Adding the PWM dissipation to the Vlogic dissipation will yield the total dissipation in Watts for the drive. The dotted lines in the chart show a dissipation of 3.0 W. at Vlogic = 30 Vdc when the drive is in an Enabled state and outputting 250 mA for an encoder.



THERMAL RESISTANCE

These tables show the thermal resistance R_{th} in degrees-C per Watt (C/W) for typical cooling configurations. The drive has the standard "pins" heatsink mounted with a sheet of thermal material between drive and heatsink. LFM is Linear Feet per Minute, the velocity of air flow produced by a fan directed in line with the heatsink fins.

HEATSINK

LFM	0	100	200	300	400
R _{th}	5.3	3	2.5	1.6	1.3

FIND COOLING MEANS WITH DISSIPATION AND AMBIENT TEMPERATURE KNOWN

Given: $T_{amb} = 32^{\circ}\text{C}$ (89.6°F), PWM dissipation = 18 W, VLOGIC dissipation = 3 W
 $T_{max} = 80^{\circ}\text{C}$ (drive shut-down temperature)

Find: Thermal resistance R_{th} :

$$\Delta T = T_{max} - T_{amb} = 80 - 32 = 48^{\circ}\text{C}$$

$$\text{Total dissipation} = 18 + 3 = 21 \text{ W}$$

$$R_{th} = \Delta T / \text{dissipation} = ^{\circ}\text{C} / \text{Watt} = 48 / 21 = 2.3^{\circ}\text{C/W}$$

From the tables above, there is one configuration that provides R_{th} less than 2.3 °C/W:

With heat sink, forced air at 300, 400 LFM

FIND MAX AMBIENT TEMP WHEN DRIVE CONFIGURATION IS KNOWN

Given: Heatsink, forced-air at 300 LFM, dissipation is 26.5 W

$$R_{th} = 1.6^{\circ}\text{C/W}$$

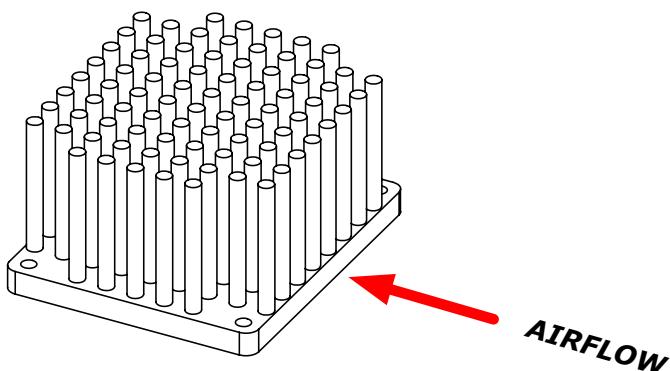
$$T_{max} = 80^{\circ}\text{C}$$
 (drive shut-down temperature)

Find: Max ambient operating temperature

$$\Delta T = 26.5 \text{ W} \times 0.9^{\circ}\text{C/W} = 23.9^{\circ}\text{C}$$

$$\text{Max } T_{amb} = T_{max} - \Delta T = 80 - 23.9 = 56.1^{\circ}\text{C}$$

Max ambient operating temperature is 45°C so it can operate up to this temperature



NES-DEV

MODEL	Ic	Ip	VDC
NES-090-10-D	5	10	9~90
NES-090-70-D	35	70	9~90
NES-180-10-D	5	10	20~180
NES-180-30-D	15	30	20~180

J4 +HV

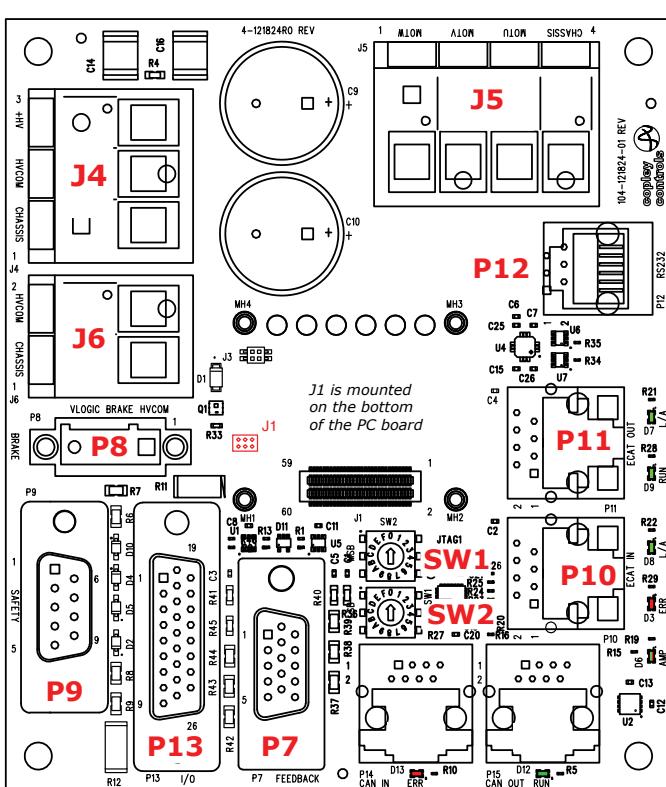
Signal	Pin
+HV	3
HVCOM	2
FGND	1

J6 GROUNDS

Signal	Pin
HVCOM	2
FGND	1

P8 BRAKE

Signal	Pin
24V_GND_IN	1
BRAKE	2
VLOGIC	3
VLOGIC	4



P9 STO

Signal	Pin	Signal
FGND	1	STO_STATUS_OUTPUT
STO1_24V_IN	2	STO_STATUS_OUTPUT_RTN
STO1_RTN	3	SGND
STO2_24V_IN	4	VLOGIC +24V
STO2_RTN	5	

P13 I/O & ENCODER 2

Pin	Signal
1	FGND
2	REFIN1-
3	REFIN1+
4	IN1_24VTOL
5	IN2_24VTOL
6	IN3_24VTOL
7	IN4
8	n.c.
9	n.c.

Pin	Signal
10	IN5
11	n.c.
12	n.c.
13	n.c.
14	n.c.
15	SGND
16	DOUT1
17	DOUT2
18	DOUT3

P7 ENCODER 1

Pin	Signal	Pin	Signal	Pin	Signal
1	FGND	6	HALLV	11	/ENCB1
2	+5VENC	7	/ENCX1_UBC_CLK	12	ENCB1
3	HALLU	8	ENCX1_UBC_CLK	13	/ENCA1_UBC_DAT
4	+5VENC	9	HALLW	14	ENCA1_UBC_DAT
5	SGND	10	OVERTEMP_IN	15	SGND

NES-DEV ETHERCAT CONNECTORS

ETHERCAT CONNECTORS

Dual RJ-45 connectors that accept standard Ethernet CAT-5 cables are provided for EtherCAT connectivity.

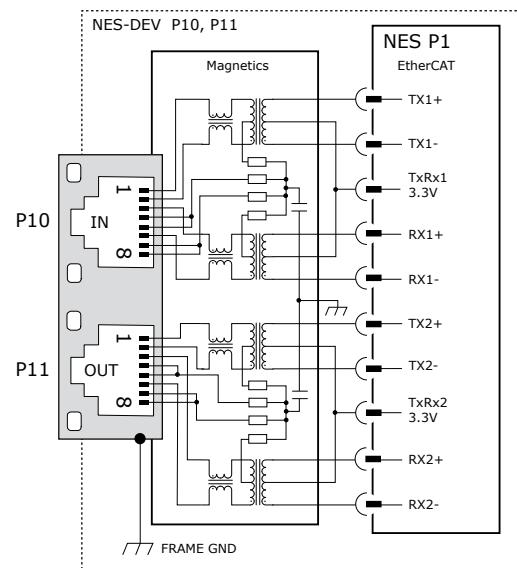
P10 ECAT-IN

Pin	Signal
1	TX1+
2	
3	TX1-
4	RX1+
5	*
6	RX1-
7	n.c.
8	n.c.

P11 ECAT-OUT

Pin	Signal
1	TX2+
2	
3	TX2-
4	RX2+
5	*
6	RX2-
7	n.c.
8	n.c.

* These connect to the R/C that are inside the ECAT connector.



Dual RJ-45 sockets accept standard Ethernet cables.

The IN port connects to a master, or to the OUT port of a device that is 'upstream' between the NES and the master. The OUT port connects to 'downstream' nodes. If the NES is the last node on a network, only the IN port is used.

No terminator is required on the OUT port.

ETHERCAT LEDS

RUN

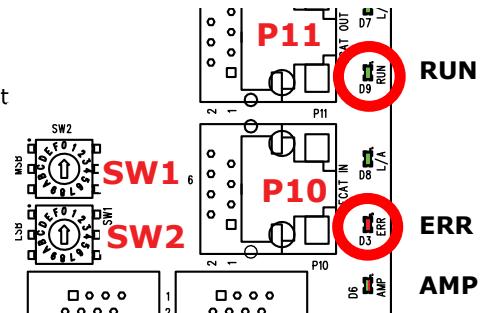
Green shows the EtherCAT State Machine:

Off	= Init state
Blinking	= Pre-operational
Single Flash	= Safe-operational
On	= Operational

ERR

Red shows error conditions:

Blinking	= Invalid configuration
Single Flash	= Unsolicited state change
Double Flash	= Application watchdog timeout

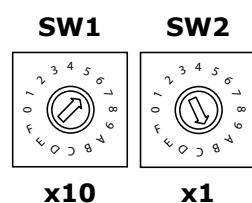


EtherCAT DEVICE ID

In an EtherCAT network, slaves are automatically assigned fixed addresses based on their position on the bus. When a device must have a positive identification that is independent of cabling, a Device ID is needed. In the EZ board this is provided by two 16-position rotary switches with hexadecimal encoding. These can set the Device ID of the drive from 0x01~0xFF (1~255 decimal). The chart shows the decimal values of the hex settings of each switch.

Example 1: Find the switch settings for decimal Device ID 107:

- Find the highest number under SW1 that is less than 107 and set SW1 to the hex value in the same row: 96 < 107 and 112 > 107, so SW1 = 96 = Hex 6
- Subtract 96 from the desired Device ID to get the decimal value of switch SW2 and set SW2 to the Hex value in the same row: SW2 = (107 - 96) = 11 = Hex B



EtherCAT
Device ID Switch
Decimal values

HEX	SW1	SW2
	DEC	
0	0	0
1	16	1
2	32	2
3	48	3
4	64	4
5	80	5
6	96	6
7	112	7
8	128	8
9	144	9
A	160	10
B	176	11
C	192	12
D	208	13
E	224	14
F	240	15

NES-DEV**AMP STATUS LED**

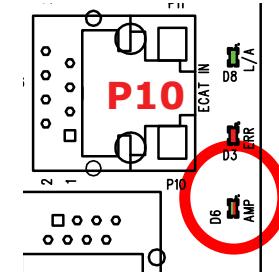
A bi-color LED gives the state of the drive. Colors do not alternate, and can be solid ON or blinking. If multiple conditions occur, only the top-most condition will be displayed.

When that condition is cleared the next one below will show.

Red/Blinking	= Latching fault. Operation can not resume until drive is Reset.
Red/Solid	= Transient fault condition. Drive can resume operation when the condition causing the fault is removed.
Green/Slow-Blinking	= Drive OK but NOT-enabled. Can run when enabled.
Green/Fast-Blinking	= Positive or Negative limit switch active. Drive can only move in direction not inhibited by limit switch.
Green/Solid	= Drive OK and enabled. Can run in response to reference inputs or EtherCAT commands.

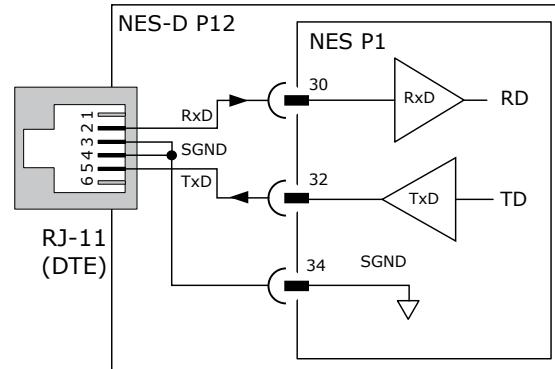
LATCHING FAULTS

<i>Default</i>	<i>Optional (programmable)</i>
Short circuit (Internal or external)	Over-voltage
Drive over-temperature	Under-voltage
Motor over-temperature	Motor Phasing Error
Feedback Error	Command Input Lost
Following Error	Motor Wiring Disconnected
STO Active	Over Current (latched)

**RS-232 CONNECTION**

The RS-232 port is used to configure the drive for stand-alone applications, or for configuration before it is installed into an EtherCAT network. CME software communicates with the drive over this link and is then used for complete drive setup. The EtherCAT Device ID that is set by the rotary switches can be monitored, and a Device ID programmed as well.

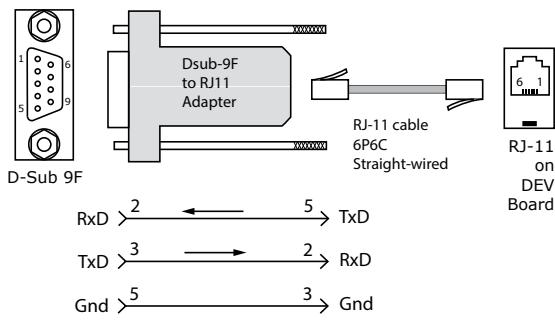
The RS-232 connector, P12, is a modular RJ-11 type that uses a 6-position plug, four wires of which are used for RS-232. A connector kit is available (SER-CK) that includes the modular cable, and an adapter to interface this cable with a 9-pin RS-232 port on a computer.

**P12 DEV RS-232**

Pin	Signal
2	RS232RX1 [RxD]
3,4	SGND
5	RS232TX1 [TxD]

SER-CK SERIAL CABLE KIT

The SER-CK provides connectivity between a D-Sub 9 male connector and the RJ-11 connector P12 on the NES-D. It includes an adapter that plugs into the COM1 (or other) port of a PC and uses a straight-through modular cable to connect to the NES. The connections are shown in the diagram below.

**SER-USB-RJ11**

This provides connectivity between a USB connector and the RJ-11 connector P12 on the NES-D.



Don't forget to order a SER-USB-RJ11 when placing your order for an NES drive with the NES-D.

NES-DEV SAFE TORQUE OFF (STO)**DESCRIPTION**

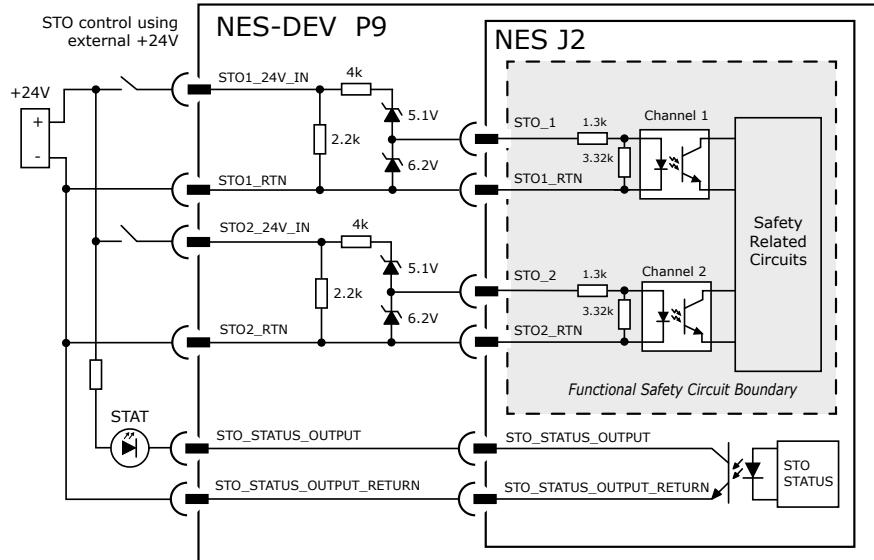
This shows the use of external 24V to energize the STO inputs. Both STO inputs must be energized in order to enable the drive. IN1, the hardware Enable input is for use with an immediate contact relay to bring the motor to a stop before a delayed contact relay de-energizes the STO inputs and prevents torque production in the motor.

STAT-OUT Operation

STO1	0	1	0	1
STO2	0	0	1	1
STAT	0	0	0	1

P9 STO

Signal	Pin	Signal
FGND	1	6
STO1_24V_IN	2	STO_STATUS_OUTPUT
STO1_RTN	3	STO_STATUS_OUTPUT_RETURN
STO2_24V_IN	4	SGND
STO2_RTN	5	VLOGIC



In this table, STO1 & STO2 rows, 1 = 24V has been applied between the IN-24V and RTN. 0 = open-circuit.

In the STAT row, 1 = the optocoupler is ON, 0 = the optocoupler is OFF.

STAT output is ON (True) when both STO1 & STO2 are energized, allowing the drive to be enabled and to produce torque.

STO OPERATION

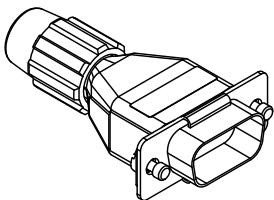
STO Input Voltage	STO State
STO1_24V_IN AND STO2_24V_IN \geq 16 Vdc	STO Inactive. Drive can be enabled to produce torque
STO2_24V_IN OR STO2-IN-24V < 16 Vdc	STO Active. Drive cannot be enabled to produce torque
STO1_IN OR STO2_IN Open	

Note: Voltages in the table above are referenced between an STOx-IN and an STOx-RTN in P2
E.g. $V(STO1-IN) = V(STO1-24V-IN1) - V(STO1-RTN)$

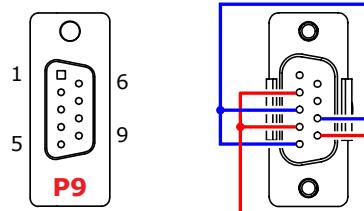
NES-DEV SAFE TORQUE OFF (STO) BYPASS

Bypassing is for users who don't want to use the STO function.

The STO-CK-04 has jumpers that use the VLOGIC to energize the STO inputs. This disables the STO function, allowing the drive to be enabled from hardware inputs or a network.

STO-CK-04**WIRING**

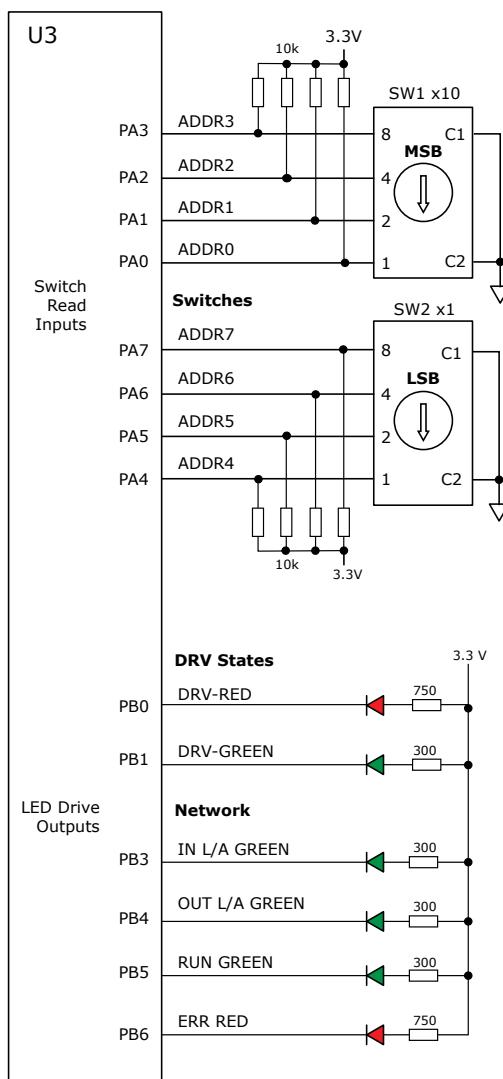
Red (VLOGIC): 2,4,9
Blu (SGND): 3,5,8



NES-DEV SWITCHES & LEDS

ETHERCAT DEVICE ID (STATION ALIAS) SWITCH CONNECTIONS & LEDS

The graphic shows the connections to the EtherCAT Device ID switches and status LEDs. The switches are read after the drive is reset or powered-on. When changing the settings of the switches, be sure to either reset the drive, or to power it off-on.



NES-DEV +HV, VLOGIC, & MOTOR CONNECTIONS

J4 +HV

The +HV power supply connects to J4 pins 2 & 3. The shield shown is optional and is primarily for reduction of RF emissions from the drive. As shown it connects to the case of the power supply. Note that the minus terminal is not grounded externally. This is because currents in the cables produce voltage drops. Grounding the supply at the drive ensures that such voltage drops do not appear in the drive circuits.

J5 MOTOR

Pins 1~3 are for the motor windings. Pin 4 is for a cable shield. It connects to the drive heatplate on one end and should connect to the motor frame on the other. This provides a return path for currents produced by the PWM outputs and the capacitance between the cable conductors, motor windings, and motor frame. While the frame is commonly grounded by mounting to equipment, without the shield connections the PWM shield current could flow into external devices.

P8 VLOGIC

Powers the internal logic and control circuits in the drive. When using the STO feature, it must be produced by power supplies with transformer isolation from the mains and PELV or SELV ratings and a maximum output voltage of 60 Vdc. If the motor can operate from voltages of 60 Vdc or less, the +HV and VLOGIC can be driven from a single power supply. P8 also is the connection point for a motor holding brake. These connect to pins 2 & 3 and is not shown here because it is not part of the power & motor connections.

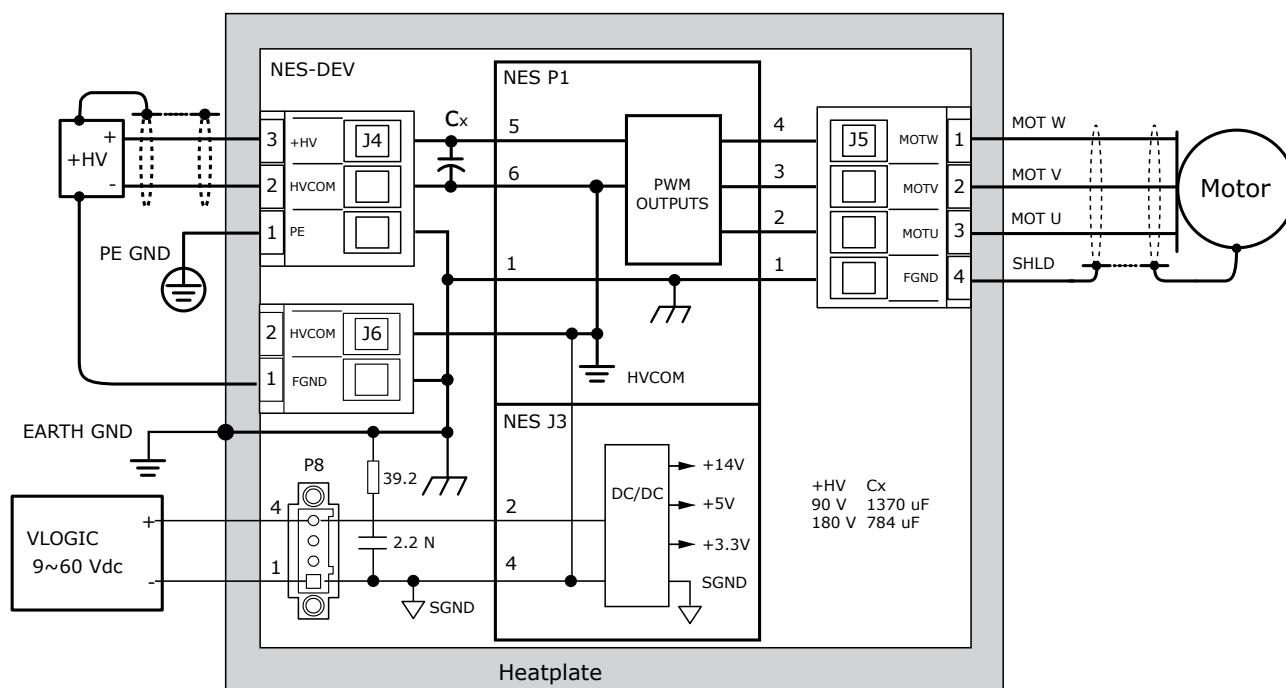
GROUNDING

PE GND is a Protective Earth ground which is the zero-volt reference for voltages used in the drive and is also the connection point for fault currents that might flow from any failures in the drive that could expose a user to an electric shock.

FGND, Frame Ground is referenced to the drive heatplate and has no connections to any circuits in the drive. Internal connections from the heatplate to J4, J5, and J6 enable cabling for grounding and shielding.

HVCOM, High-Voltage-Common is the 0V or 'ground' circuit for the high voltage circuits that drive the motor.

SGND, Signal Ground is the 0V circuit for low power control and interface circuits. It is connected to HVCOM internally so that all internal circuits have a common "0V" connection.



J4 +HV

Pin	Signal
3	+HV
2	HVCOM
1	FGND

J6 GROUNDS

Pin	Signal
2	HVCOM
1	FGND

P8 VLOGIC & BRAKE

Pin	Signal
4	VLOGIC input
3	VLOGIC to brake
2	Brake
1	HVCOM

J5 MOTOR

Pin	Signal
1	MOTW
2	MOTV
3	MOTU
4	FGND

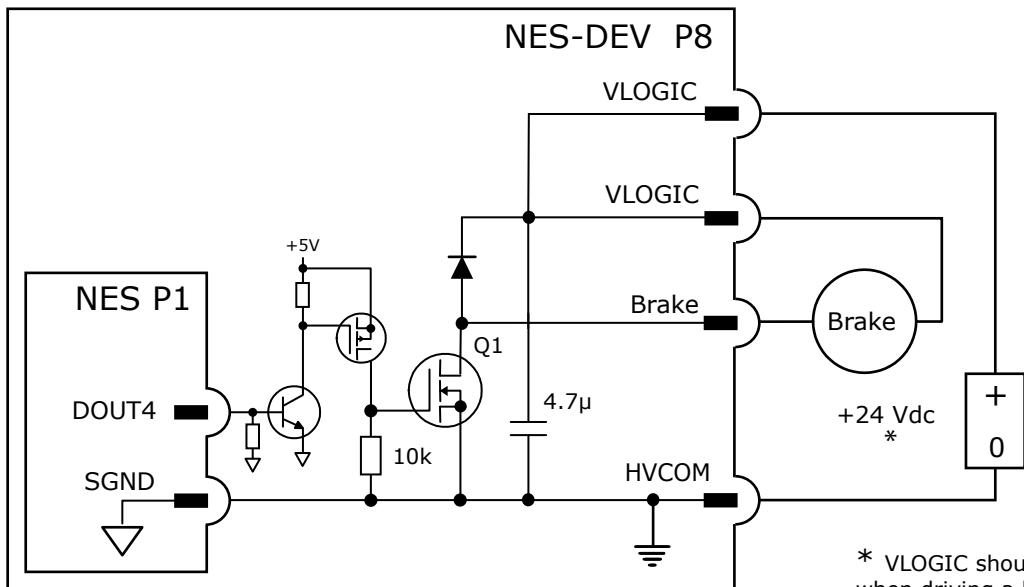


Refer to the 16-125661 AN136 Accelnet External Regen Application Note

VLOGIC +9~60. 24V power is recommended. 24V required if using 24V BRAKE. If common to +HV does not exceed 60V, use REGEN protection, and diode isolation from HV.

NES-DEV VLOGIC & BRAKE

The brake circuit on the NES-D is a MOSFET driven by OUT4 of the NES.



* VLOGIC should be 24 Vdc when driving a brake because CME assumes this for controlling the brake.

Specifications

Output	Data	Notes
Voltage Range	Max	+30 Vdc
Output Current	Ids	1.0 Adc

HI/LO definitions: outputs

Input	State	Condition
BRAKE [OUT4]	LO	Output MOSFET Q1 is OFF Brake is un-powered and locks motor Motor cannot move Brake state is Active
	HI	Output MOSFET Q1 is ON Brake is powered, releasing motor Motor is free to move Brake state is NOT-Active

CME Default Setting for Brake Output [OUT4] is "Brake - Active Low"

Active = Brake is holding motor shaft (i.e. the *Brake is Active*)
 Motor cannot move
 No current flows in coil of brake
 CME I/O Line States shows [OUT4] as LO
 BRK Output voltage is HI (24V), MOSFET Q1 is OFF
 Servo drive output current is zero
 Servo drive is disabled, PWM outputs are off

Inactive= Brake is not holding motor shaft (i.e. the *Brake is NOT-Active*)
 Motor can move
 Current flows in coil of brake
 CME I/O Line States shows [OUT4] as HI
 BRK output voltage is LO (~0V), MOSFET Q1 is ON
 Servo drive is enabled, PWM outputs are on
 Servo drive output current is flowing

P8 BRAKE

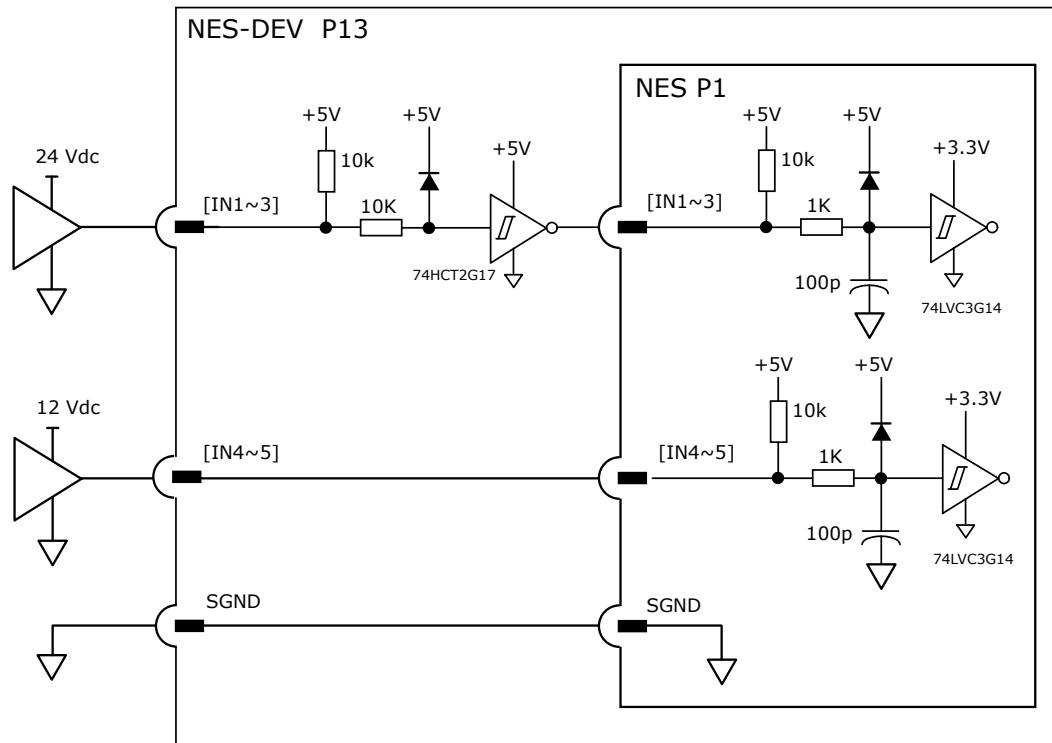
Signal	Pins
Input VLOGIC	4
Brake VLOGIC	3
Brake	2
HVCOM	1

NES-DEV INPUTS & OUTPUTS

P13 LOGIC INPUTS

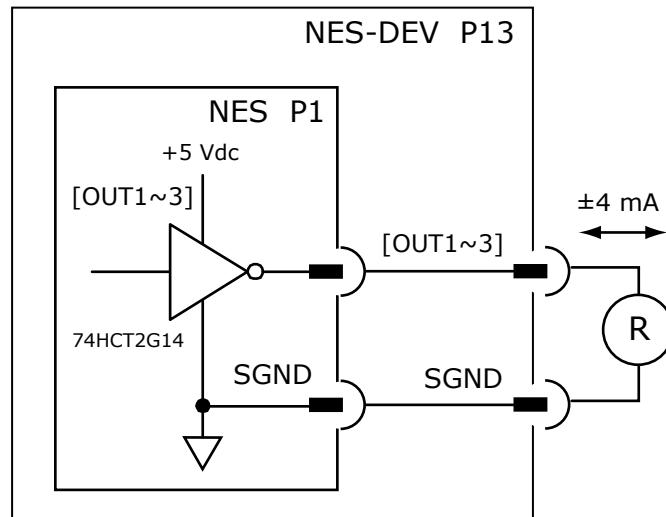
Signal	Pins
IN1_24VTOL [IN1]	4
IN2_24VTOL [IN2]	5
IN3_24VTOL [IN3]	6
IN4	7
IN5	10
SGND	15,19

IN1~3 on the NES-D are 24V compatible.
IN4~5 are 12V tolerant.



P13 LOGIC OUTPUTS

Signal	Pins
DOUT1 [OUT1]	16
DOUT2 [OUT2]	17
DOUT3 [OUT3]	18
SGND	15,19

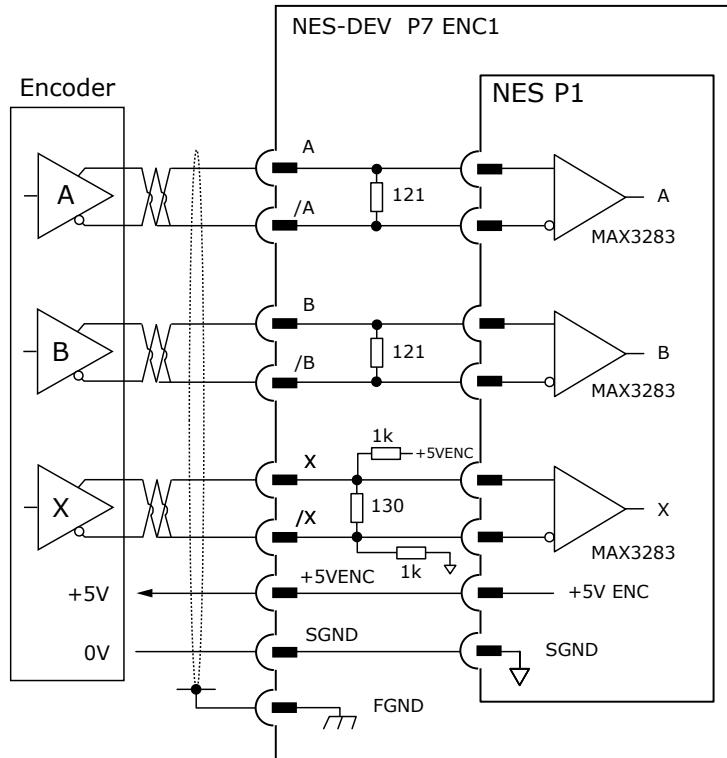


NES-DEV PRIMARY FEEDBACK ENCODER

P7 ENC1 INPUTS

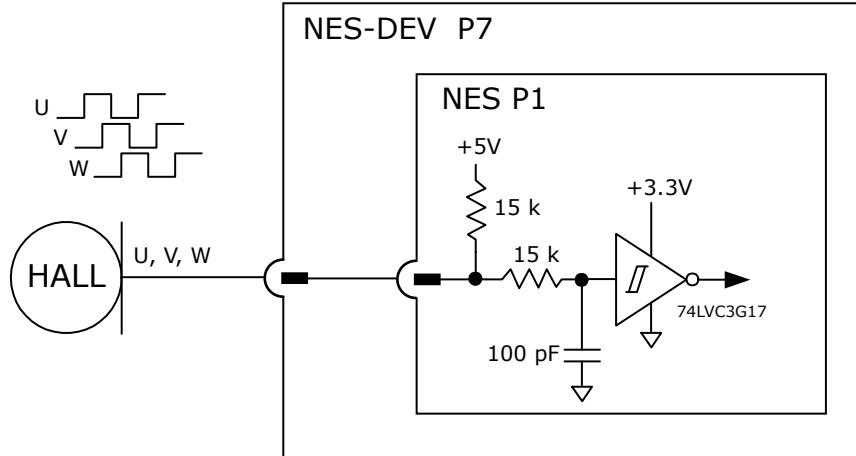
Signal	Pins
ENCA1_UBC_DAT [A]	14
/ENCA1_UBC_DAT [/A]	13
ENCB1 [B]	12
/ENCB1 [/B]	11
ENCX1_UBC_CLK [X]	8
/ENCX1_UBC_CLK [/X]	7
OVERTEMP_IN [IN6]	10
+5VENC	2,4
SGND	5,15
FGND	1

ENC1 is the Motor encoder and should be used in single-encoder applications.
In dual-encoder applications, it can be assigned as Primary or Secondary using CME.



P7 HALL INPUTS

Signal	Pins
HALLU	3
HALLV	6
HALLW	9
SGND	5,15

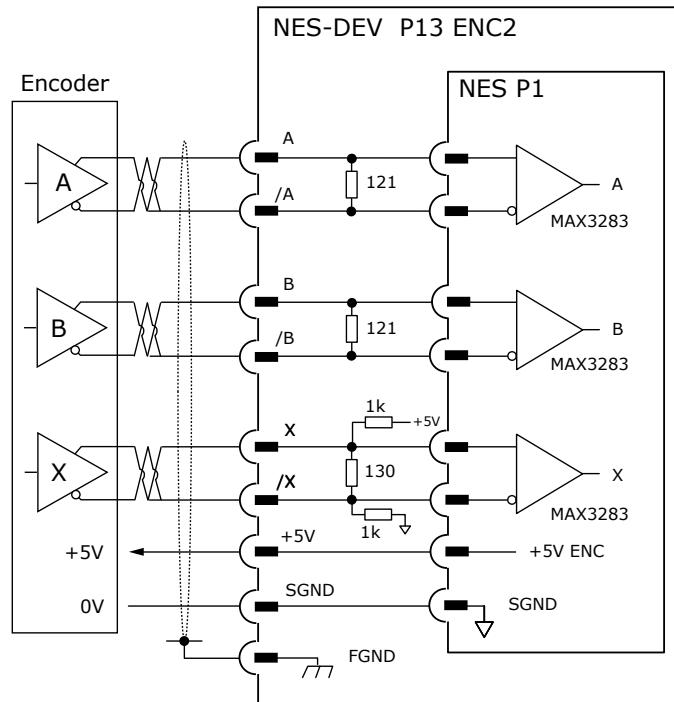


NES-DEV SECONDARY FEEDBACK ENCODER

P13 ENC2 INPUTS

Signal	Pins
ENCA2 [A]	26
/ENCA2 [/A]	25
ENCB2 [B]	24
/ENCB2 [/B]	23
ENCX2 [X]	22
/ENCX2 [/X]	21
IN5 [Fault]	10
+5VENC	20
SGND	15,19
FGND	1

ENC2 is the Load encoder and typically is feedback from a load driven by the motor and is used in dual-encoder applications. In dual-encoder applications, it can be assigned as Primary or Secondary using CME.



NES-DEV ANALOG INPUT: AIN1

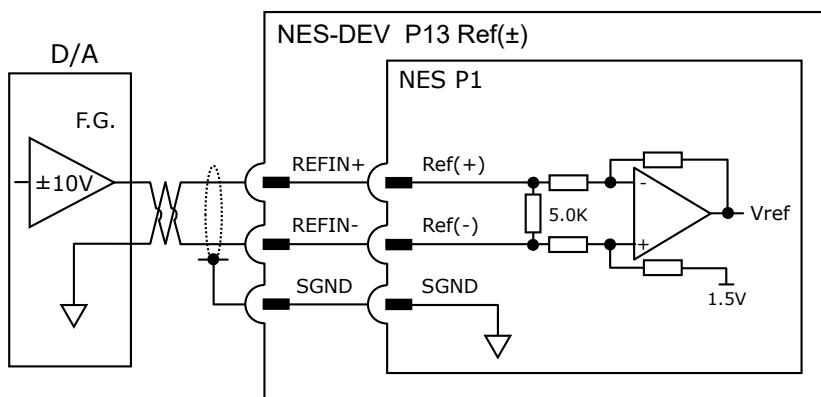
As a reference input it takes Position/Velocity/Torque commands from a controller. If not used as a command input, it can be used as general-purpose analog input.

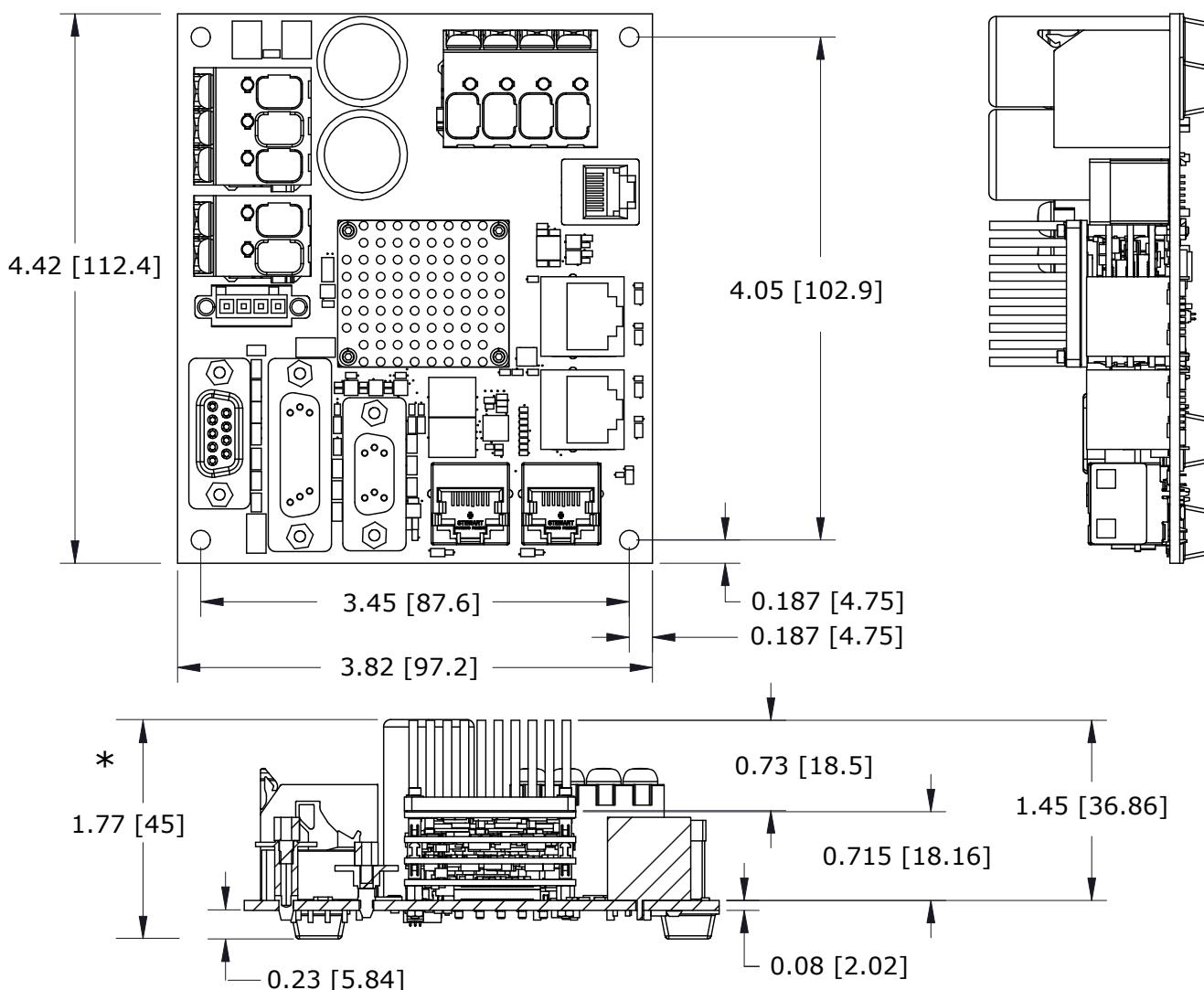
SPECIFICATIONS

Spec	Data	Notes
Input Voltage	Vref	± 10 Vdc
Input Resistance	Rin	5 k Ω

P13 ENC2 INPUTS

Signal	P13 Pins
REFIN1+ [Ref(+)]	3
REFIN1- [Ref(-)]	2
SGND	15,19



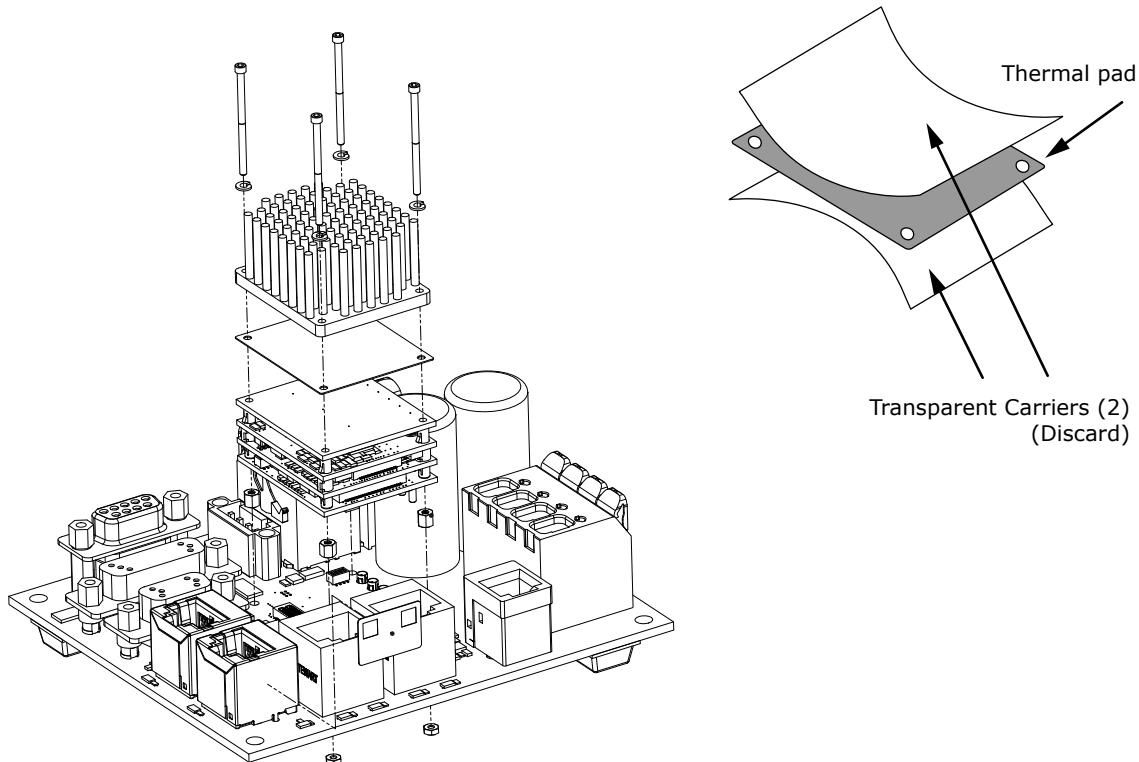
NES-DEV DIMENSIONS

* The height of the
NES-D is the same
with or without the
heatsink.

NES-DEV HEATSINK MOUNTING

A thermal pad is used in place of heatsink grease. The pad is die-cut to shape and has holes for the heat sink mounting screws. There are two protective sheets, blue on one side and clear on the other. Both must be removed when the interface pad is installed.

- 1: Remove the blue protective sheet from one side of the pad.
- 2: Place the interface pad on the drive, taking care to center the pad holes over the heatplate mounting holes.
- 3 Remove the clear protective sheet from the pad.
- 4 Mount the heatsink onto the drive taking care to see that the holes in the heatsink, interface pad, and drive all line up.
- 5 Torque the #0-80 mounting screws to 1 in-lb, 16 in-oz, 0.113 Nm.



N-HK Heatsink Kit

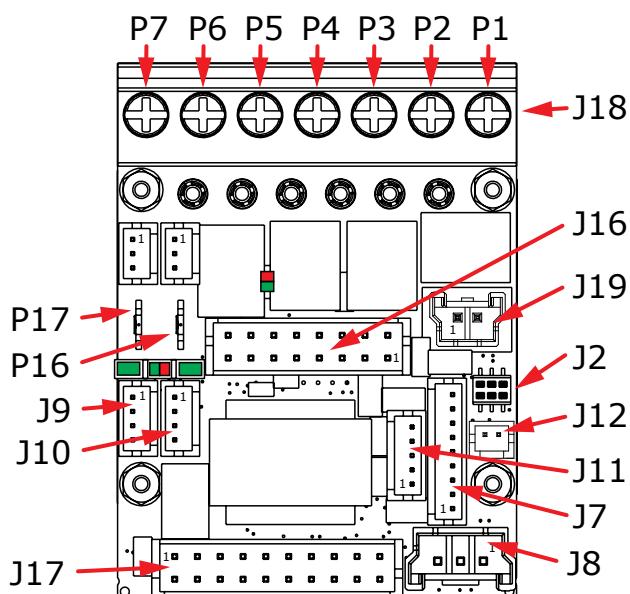
Item	Description	Quantity
1	Screw, #0-80, hex, socket cap screw, 1 in [25.4 mm], stainless steel	4
2	Heatsink, 0.728 [18.49] tall, pins	1
3	Thermal pad, NES	1
4	Spacer, hex, 0.125 in [3.18 mm], 0-80 UNC 2B thread, 0.120 in [3.05 mm] tall, AL	4
6	Washer, medium split lock, #0, 18-8, stainless steel	4
7	Nut, #0-80, fine thread, stainless steel	4
5	Ifixit Opening Tool	1

NES-EZ

NES-090-70-Z
NES-180-30-Z
NES-180-10-Z
NES-090-10-Z

J9 ECAT		J10 ECAT	
IN	Pin	OUT	Pin
RX1+	1	RX2+	1
RX1-	2	RX2-	2
TX1+	3	TX2+	3
TX1-	4	TX2-	4

P17 SHIELD	P16 SHIELD
Signal	Pin
SHLD	1



J18	
PIN	Signal
1	PE
2	HVCOM
3	+HV
4	MOTW
5	MOTV
6	MOTU
7	FGND

J19 VLOGIC	
Signal	Pin
HVCOM	1
VLOGIC	2

J17 I/O

Signal	PIN		Signal
/ENCA2	2	1	REFIN1-
ENCA2	4	3	REFIN1+
IN1_24VTOL	6	5	/ENCX2
IN2_24VTOL	8	7	ENCX2
IN3_24V_TOL	10	9	+5VENC
DOUT1	12	11	SGND
DOUT2	14	13	/ENCB2
DOUT3	16	15	ENCB2
IN4	18	17	SGND
IN5	20	19	FGND

J16 STO

Signal	PIN		Signal
STO1_24V_IN	2	1	STO1_RTN
STO1_IN	4	3	STO1_RTN
n.c.	6	5	n.c.
STO2_24V_IN	8	7	STO2_RTN
STO2_IN	10	9	STO2_RTN
n.c.	12	11	n.c.
STO_STATUS_OUTPUT_RTN	14	13	SGND
+5V	16	15	STO_STATUS_OUTPUT

J12 BRAKE

Signal	Pin
VLOGIC	2
BRAKE	1

J11 HALLS

Signal	Pin
HALLU	5
HALLV	4
HALLW	3
+5VENC	2
SGND	1

J8 RS-232

Signal	Pin
RX232TX1	3
RS232RX1	2
SGND	1

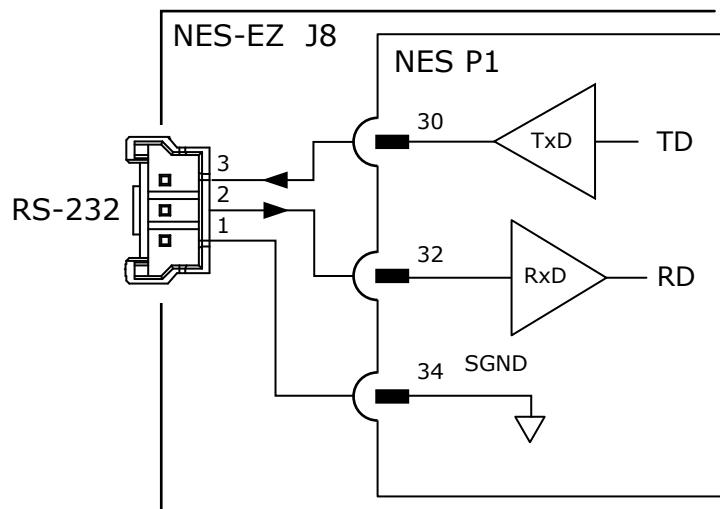
J7 ENCODER 1

Signal	Pin
OVERTEMP_IN	9
ENCX1_UBC_CLK	8
/ENCX1_UBC_CLK	7
ENCB1	6
/ENCB1	5
ENCA1_UBC_DAT	4
/ENCA1_UBC_DAT	3
+5VENC	2
SGND	1

NES-EZ: RS-232**RS-232 CONNECTION**

The RS-232 port is used to configure the drive for stand-alone applications, or for configuration before it is installed into an EtherCAT network. CME software communicates with the drive over this link and is then used for complete drive setup. The EtherCAT Device ID is set via RS-232 along with other operating functions.

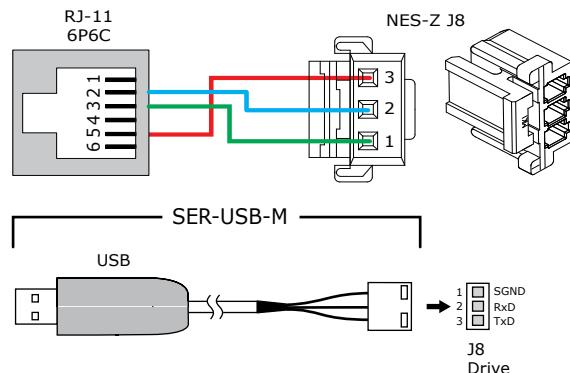
J8 RS-232	
Signal	Pin
RX232TX1	3
RS232RX1	2
SGND	1



Compatibility with existing serial adapter, or cables can be done with an RJ-11 socket (6P6C) wired as shown here.

Molex: 42410-6170 Modular Jack, 6 terminals, size 6

Copley will soon offer a SER-USB-M serial port adapter. This serial port is a full-duplex, three-wire (RxD, TxD, SGND) type that operates from 9,600 to 230,400. The SER-USB-M cable has output levels that are compatible with NPS-Z serial port.

**NES-EZ: AMP STATUS LED****DRIVE STATUS LED (AMP)**

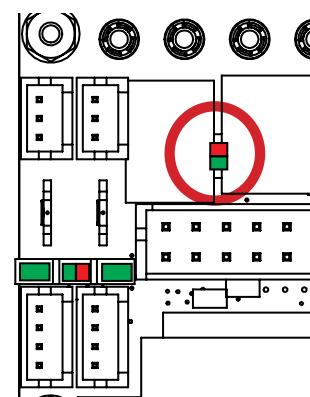
A bi-color LED gives the state of the drive. Colors do not alternate, and can be solid ON or blinking. If multiple conditions occur, only the top-most condition will be displayed. When that condition is cleared the next one below will show.

- | | |
|---------------------|--|
| Red/Blinking | = Latching fault. Operation can not resume until drive is Reset. |
| Red/Solid | = Transient fault condition. Drive can resume operation when the condition causing the fault is removed. |
| Green/Slow-Blinking | = Drive OK but NOT-enabled. Can run when enabled. |
| Green/Fast-Blinking | = Positive or Negative limit switch active.
Drive can only move in direction not inhibited by limit switch. |
| Green/Solid | = Drive OK and enabled. Can run in response to reference inputs or EtherCAT commands. |

LATCHING FAULTS

DEFAULT
Short circuit (Internal or external)
Drive over-temperature
Motor over-temperature
Feedback Error
Following Error
STO Active

OPTIONAL (PROGRAMMABLE)
Over-voltage
Under-voltage
Motor Phasing Error
Command Input Lost
Motor Wiring Disconnected
Over Current (latched)



NES-EZ: J9~J10 ETHERCAT COMMUNICATIONS

EtherCAT is the open, real-time Ethernet network developed by Beckhoff based on the widely used 100BASE-TX cabling system. EtherCAT enables high-speed control of multiple axes while maintaining tight synchronization of clocks in the nodes.

ETHERCAT CONNECTIONS

J9 & J10 accept the Ethernet cables. The IN port connects to a master, or to the OUT port of a device that is 'upstream', between the Nano and the master.

ETHERCAT LEDs

RUN/ERR Green: Shows the state of the ESM (EtherCAT State Machine)

Off	=	Init
Blinking	=	Pre-operational
Single-flash	=	Safe-operational
On	=	Operational

Red: Shows errors such as watchdog timeouts and unsolicited state change in the drive due to local errors.

Off	=	EtherCAT communications are working correctly
Blinking	=	Invalid configuration, general configuration error
Single Flash	=	Local error, slave has changed EtherCAT state autonomously
Double Flash	=	PDO or EtherCAT watchdog timeout, or an application watchdog timeout has occurred

L/A Green: Shows the state of the physical link and activity on the link.

A green LED indicates the state of the EtherCAT network:

LED	Link	Activity	Condition
ON	Yes	No	Port Open
Flickering	Yes	Yes	Port Open with activity
Off	No	(N/A)	Port Closed

ETHERCAT DEVICE ID

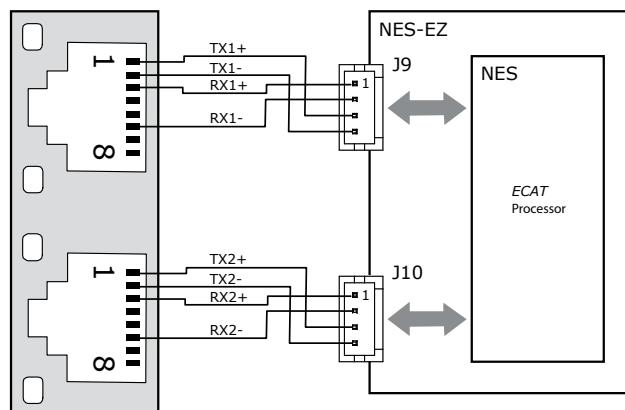
In an EtherCAT network, slaves are automatically assigned fixed addresses based on their position on the bus. Stations on EtherCAT are automatically addressed by their bus location. The first drive on the network is station address -1.

The second is -2, and so on. When a device must have a positive identification that is independent of cabling, a Device ID is needed. This can be set using digital inputs or with a programmed value. CME can be used to configure both of these modes.

ETHERCAT CONNECTORS

For user PC boards that use the standard RJ-45 receptacle for their network connections the diagram below shows the connections to the EZ board connectors.

RJ-45	
Signal	Pins
TX1+	1
TX1-	2
RX1+	3
n.c.	4
n.c.	5
RX1-	6
n.c.	7
n.c.	8

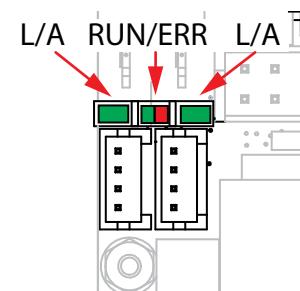


J9 ECAT-IN

Pin	Signal
1	RX1+
2	RX1-
3	TX1+
4	TX1-

J10 ECAT-OUT

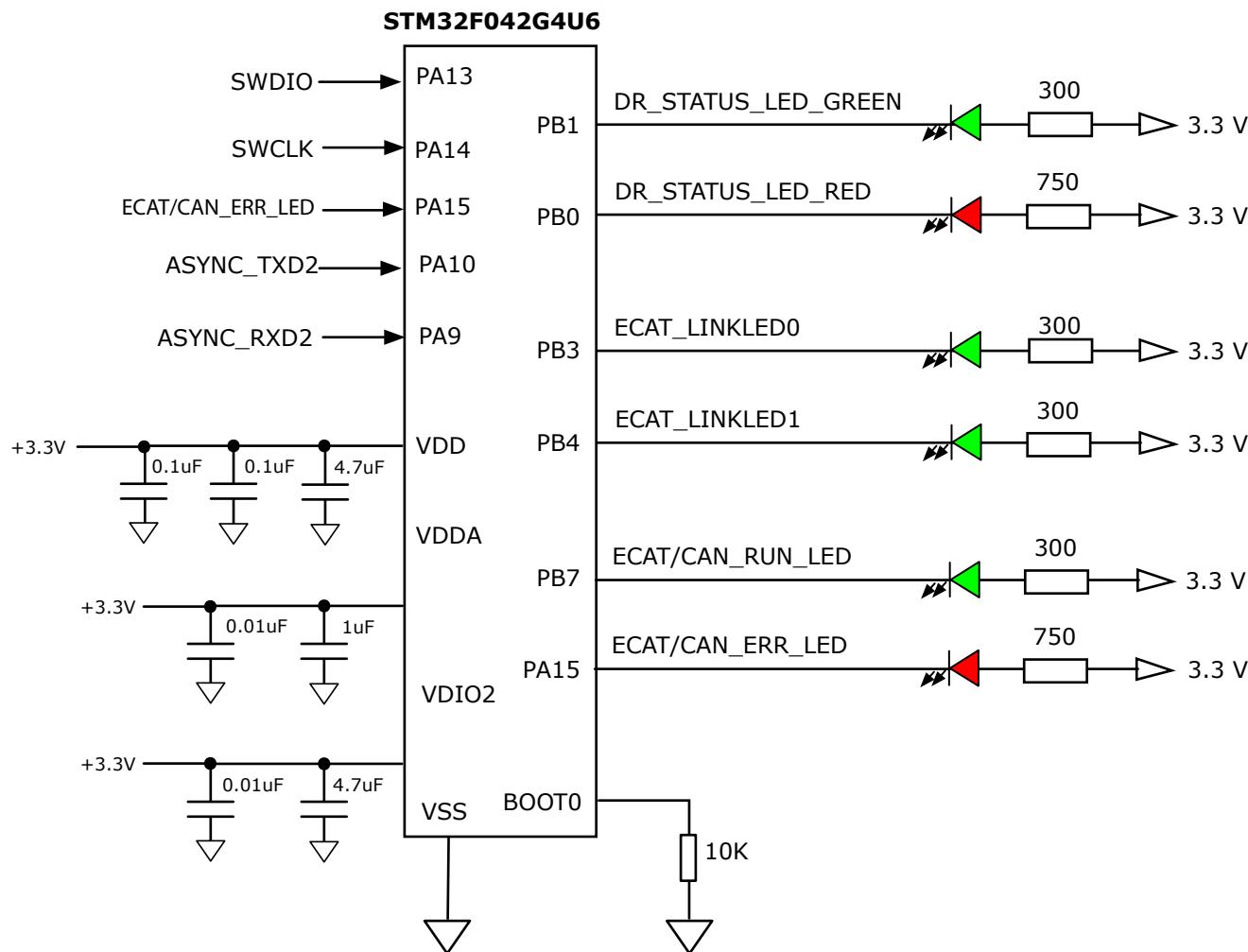
Pin	Signal
1	RX2+
2	RX2-
3	TX2+
4	TX2-



P16 & P17 are for shields in the J9 and J10 EtherCAT cables.

NES-EZ: DRIVE AND NETWORK STATUS LEDs

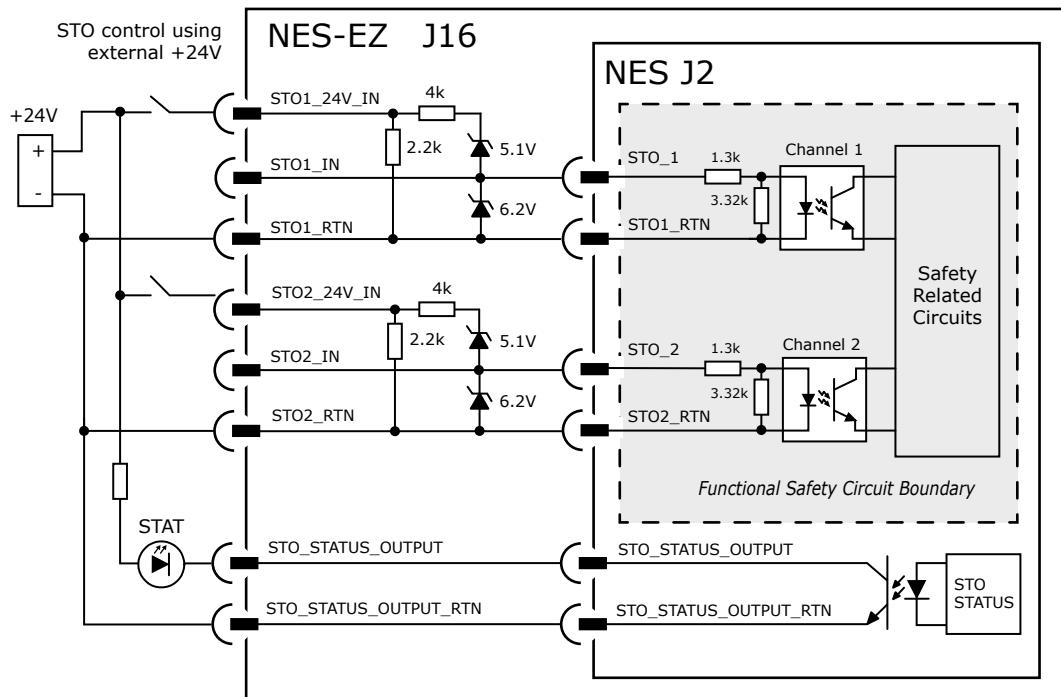
The "STM" chip uses the serial data from ASYNC_TXD2 to drive LEDs.
 DR_STATUS_LED_X signals drive the AMP STATUS LED (detail on page 2).
 ECAT/CAN_XXX_LED show the network status of the drive communication.
 ECAT_LINKLEDx signals show the presence of activity on the ECAT connections.



NES-EZ: J16 SAFE TORQUE OFF [STO]

DESCRIPTION

This shows the use of external 24V to energize the STO inputs.
Both STO inputs must be energized in order to enable the drive.



*NOTE that the +24V shown in the graphic can be driven from the VLOGIC power supply.
The STOx_24V_IN circuits can tolerate the +60V limit of the VLOGIC input.
The STOx_IN maximum voltage limits are +7.0 Vdc*

STO_STATUS_OUTPUT

STO1	0	1	0	1
STO2	0	0	1	1
STAT	0	0	0	1

In this table, STO1 & STO2 rows, 1 = 24V has been applied between the IN-24V and RTN. 0 = open-circuit.
In the STAT row, 1 = the optocoupler is ON, 0 = the optocoupler is OFF. STAT output is ON (True) when both STO1 & STO2 are energized, allowing the drive to be enabled and to produce torque.

J16 STO

Signal	Pin	Signal
STO1_RTN	1	2
STO1_RTN	3	4
n.c.	5	6
STO2_RTN	7	8
STO2_RTN	9	10
n.c.	11	12
SGND	13	14
STO_STATUS_OUTPUT	15	16
		+5VENC

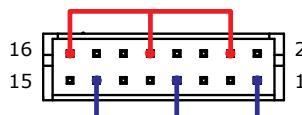
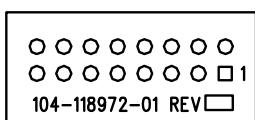
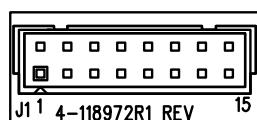
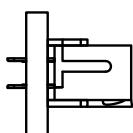
STO OPERATION

STO Input Voltage	STO State
STO1_24V_IN AND STO2_IN-24V \geq 16 Vdc STO1_IN AND STO2_IN \geq 3.0 Vdc	STO Inactive. Drive can be enabled to produce torque
STO1-IN-24V OR STO2-IN-24V $<$ 16 Vdc STO1_IN OR STO2_IN \leq 2.0 Vdc STO1-IN OR STO2-IN Open	STO Active. Drive cannot be enabled to produce torque

Note: Voltages in the table above are referenced between an STOx-IN and an STOx-RTN in J16
E.g. $V(STO1-IN) = V(STO1-24V-IN1) - V(STO1-RTN)$

NES-EZ: J16 SAFE TORQUE OFF (STO) BYPASS

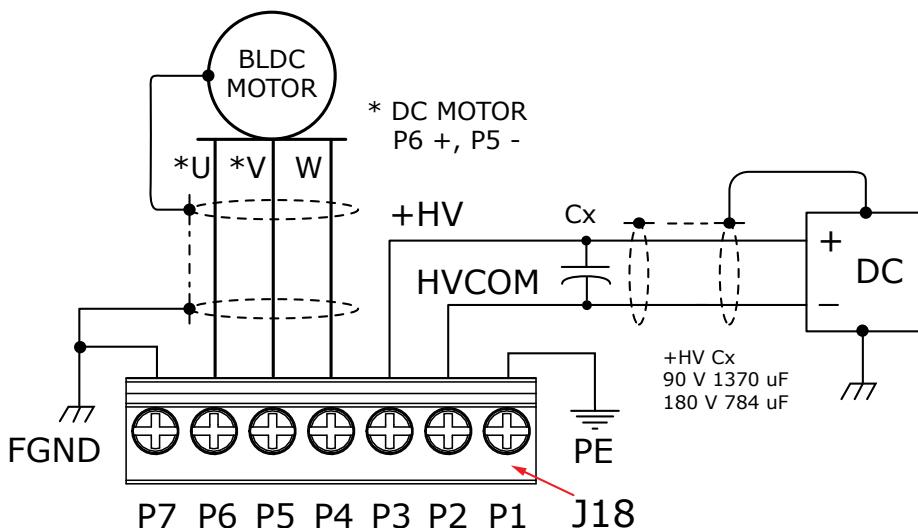
Bypassing is for users who do not use the STO function. The NS-Z-STO has jumpers that use the VLOGIC to energize the STO inputs. This disables the STO function, allowing the drive to be enabled from hardware inputs or a network. The graphic shows the wiring of the NS-Z-STO

**TOP VIEW****TOP VIEW****BOTTOM
VIEW****NES-EZ: J18 +HV & MOTOR CONNECTIONS****J18 +HV: P2, P3**

The +HV power supply connects to J18 pins P2 & P3. The shield shown is optional and is primarily for reduction of RF emissions from the drive. As shown it connects to the case of the power supply. Note that the minus terminal is not grounded externally. This is because currents in the cables produce voltage drops. Grounding the supply at the drive ensures that such voltage drops do not appear in the drive circuits.

J18 MOTOR: P4~P7

Pins P4~P6 are for the motor windings. Pin P7 is for the cable shield. It connects to FGND on one end and should connect to the motor frame on the other. This provides a return path for currents produced by the PWM outputs and the capacitance between the cable conductors, motor windings, and motor frame. While the frame is commonly grounded by mounting to equipment, without the shield connections the PWM shield current could flow into external devices.



J18	
Pin	Signal
P1	PE
P2	HVCOM
P3	+HV
P4	MOTW
P5	MOTV
P6	MOTU
P7	FGND

* For DC brush motors connect to P6 & P5



Refer to the 16-125661 AN136 Accelnet External Regen Application Note

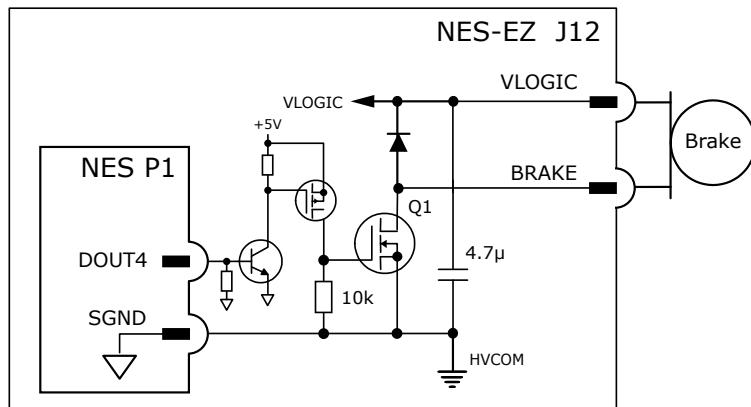
VLOGIC +9~60. 24V power is recommended. 24V required if using 24V BRAKE. If common to HV does not exceed 60V, use REGEN protection, and diode isolation from HV.

NES-EZ: J12 BRAKE**J12 BRAKE:**

The EZ board has components that can actuate a brake when controlled by DOUT4. If not used for the brake, DOUT4 is programmable for other functions. Use CME for Custom Brake Configuration. This has settings for V Logic, Initial Voltage, Time at Initial Voltage, Holding Voltage, and PWM Period.

HI/LO definitions: outputs

Input	State	Condition
BRAKE [DOUT4]	LO	Output MOSFET Q1 is OFF Brake is un-powered and locks motor Motor cannot move Brake state is Active
	HI	Output MOSFET Q1 is ON Brake is powered, releasing motor Motor is free to move Brake state is NOT-Active



CME Default Setting for Brake Output [OUT4] is "Brake - Active Low"

Active = Brake is holding motor shaft (i.e. the *Brake is Active*)
Motor cannot move
No current flows in coil of brake
CME I/O Line States shows [OUT4] as LO
BRK Output voltage is HI (24V), MOSFET Q1 is OFF
Servo drive output current is zero
Servo drive is disabled, PWM outputs are off

Inactive = Brake is not holding motor shaft (i.e. the *Brake is NOT-Active*)
Motor can move
Current flows in coil of brake
CME I/O Line States shows [OUT4] as HI
BRK output voltage is LO (~0V), MOSFET Q1 is ON
Servo drive is enabled, PWM outputs are on
Servo drive output current is flowing

J12 BRAKE

Pin	Signal
2	VLOGIC
1	BRAKE

Specifications

Input	Data	Notes
Voltage Range	Max	+6~60 Vdc
Output Current	Ids	1.0 Adc

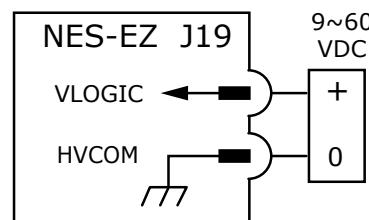
NES-EZ: J19 VLOGIC**J19 VLOGIC:**

Powers the internal logic and control circuits in the drive. When using the STO feature, it must be produced by power supplies with transformer isolation from the mains, PELV or SELV ratings, and a maximum output voltage of 60 Vdc. If the motor can operate from voltages of 60 Vdc or less, the +HV and VLOGIC can be driven from a single power supply.

Specifications

Input	Data	Notes
Voltage Range	Max	+6~60 Vdc
Input Power	Typ	4 W
	Max	8 W

Typical input power is no load on encoder +5V.
Maximum input power is with two encoders
@ 250 mA each, and +5V at maximum.

**J19 VLOGIC**

Pin	Signal
2	VLOGIC
1	HVCOM



Refer to the 16-125661 AN136 Accelnet External Regen Application Note

VLOGIC +9~60. 24V power is recommended. 24V required if using 24V BRAKE.
If common to +HV does not exceed 60V, use REGEN protection, and diode isolation from HV..

NES-EZ: J17 INPUTS & OUTPUTS

J17 has the following connections:

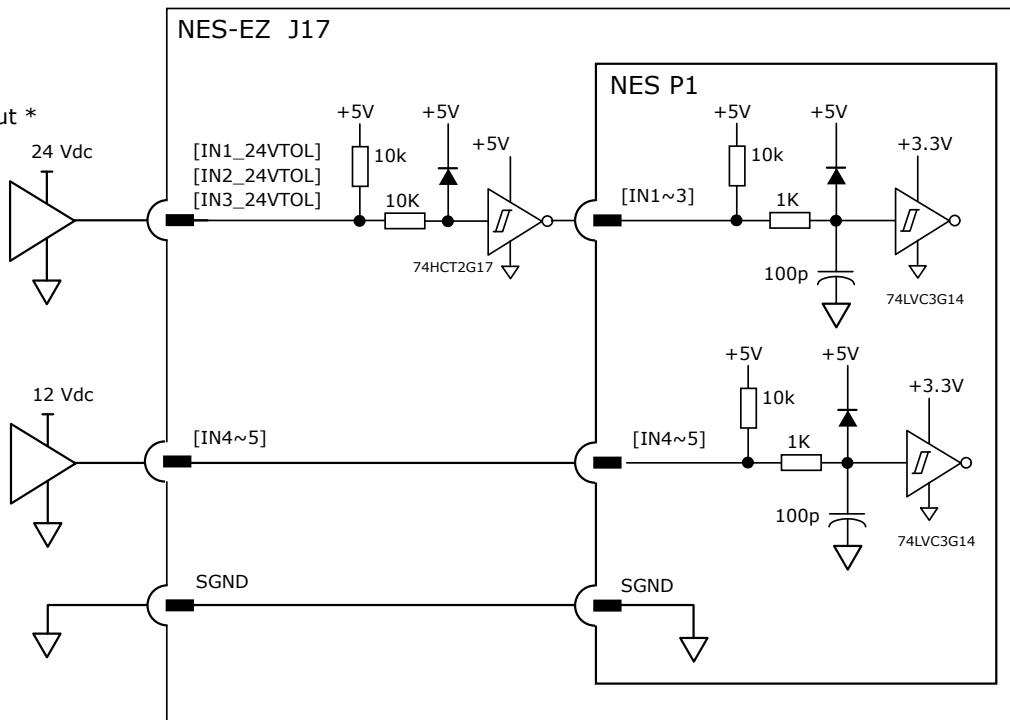
- Digital inputs 1~5
- Digital outputs 1~3
- Analog differential input *
- Secondary quad A/B/X encoder input *

* See page 39

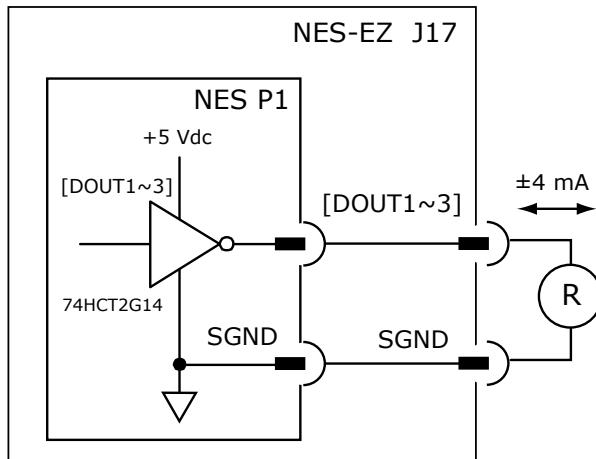
IN1~3 are 24V compatible
IN4~5 are 12V tolerant

J17 LOGIC INPUTS

Signal	Pins
IN1_24VTOL	6
IN2_24VTOL	8
IN3_24VTOL	10
IN4	18
IN5	20
SGND	11,17

**J17 LOGIC OUTPUTS**

Signal	Pins
DOUT1 [OUT1]	12
DOUT2 [OUT2]	14
DOUT3 [OUT3]	16
SGND	11,17

**J17 I/O**

Signal	Pins	Signal
/ENCA2	2	1
ENCA2	4	REFIN+
IN1_24VTOL	6	5
IN2_24VTOL	8	ENCX2
IN3_24VTOL	10	+5VENC
DOUT1	12	11
DOUT2	14	/ENCB2
DOUT3	16	ENCB2
IN4	18	SGND
IN5	20	FGND

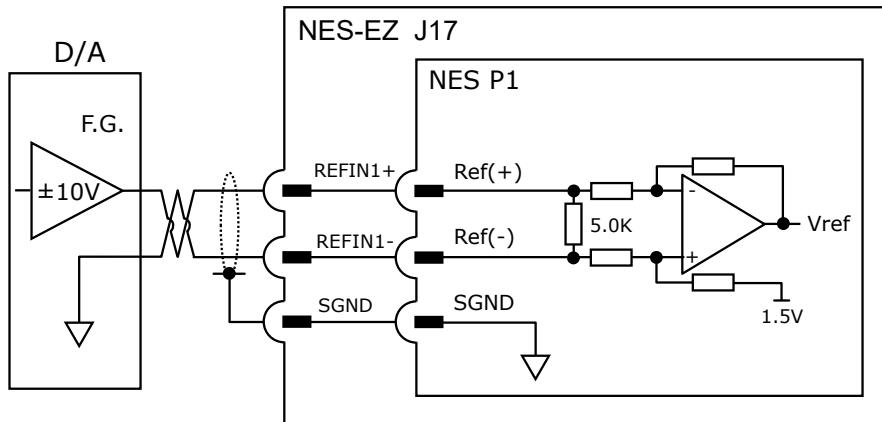
NES-EZ: J17 ANALOG INPUT

As a reference input it takes Position/Velocity/Torque commands from a controller. If not used as a command input, it can be used as general-purpose analog input.

SPECIFICATIONS

Spec	Data	Notes
Input Voltage	Vref	± 10 Vdc
Input Resistance	Rin	5.0 k Ω

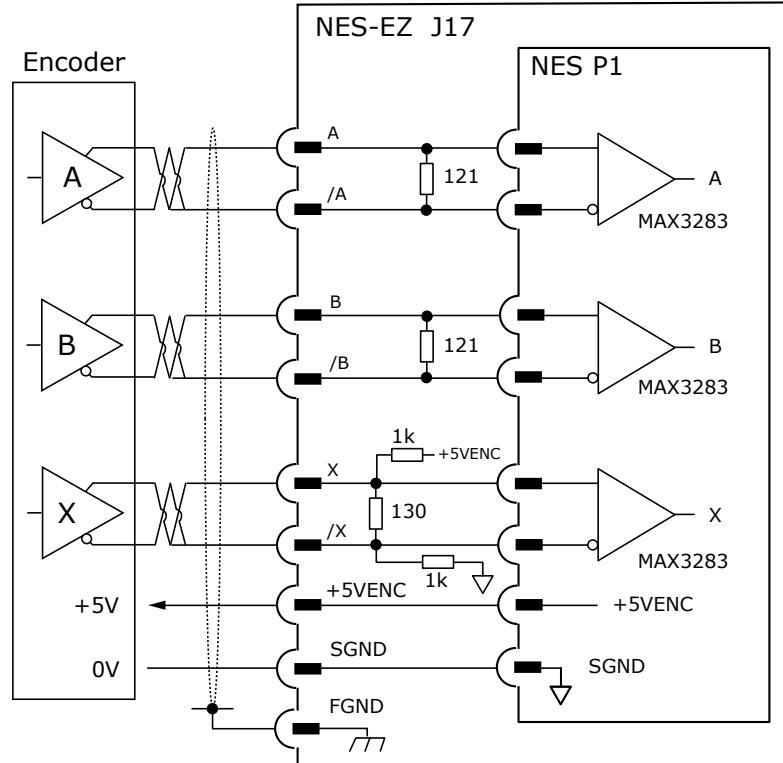
Name	P1 Pins
Ref(+)	3
Ref(-)	1

**NES-EZ: J17 SECONDARY ENCODER**

The secondary encoder is used when the load is not connected directly to the motor.

J17 ENC2 INPUTS

Signal	Pins
ENCA2 [A]	4
/ENCA2 [/A]	2
ENCB2 [B]	15
/ENCB2 [/B]	13
ENCX2 [X]	7
/ENCX2 [/X]	5
+5VENC	9
SGND	11,17
FGND	19

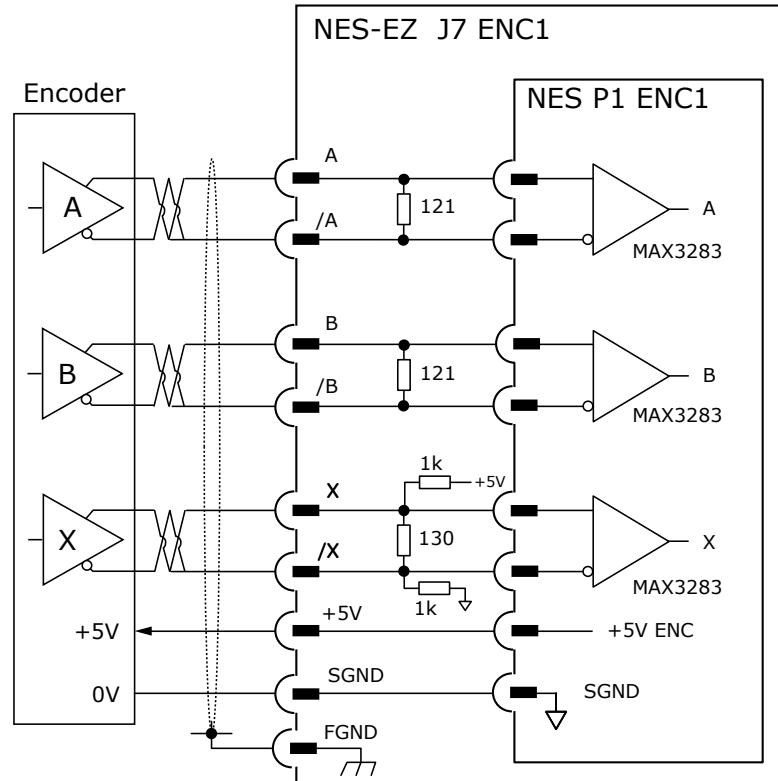


NES-EZ: J7 PRIMARY ENCODER

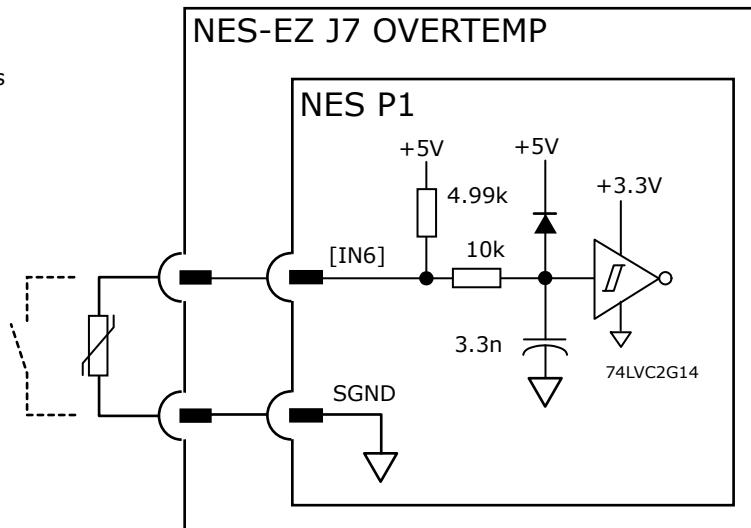
ENC1 is the Motor encoder and should be used in single-encoder applications. In dual-encoder applications, it can be assigned as Primary or Secondary using CME.

J7 ENC1 INPUTS

Signal	Pins
ENCA1_UBC_DAT [A]	4
/ENCA1_UBC_DAT [/A]	3
ENCB1 [B]	6
/ENCB1 [/B]	5
ENCX1_UBC_CLK [X]	8
/ENCX1_UBC_CLK [/X]	7
OVERTEMP_IN [IN6]	9
+5VENC	2
SGND	1

**NES-EZ: J7 OVERTEMP**

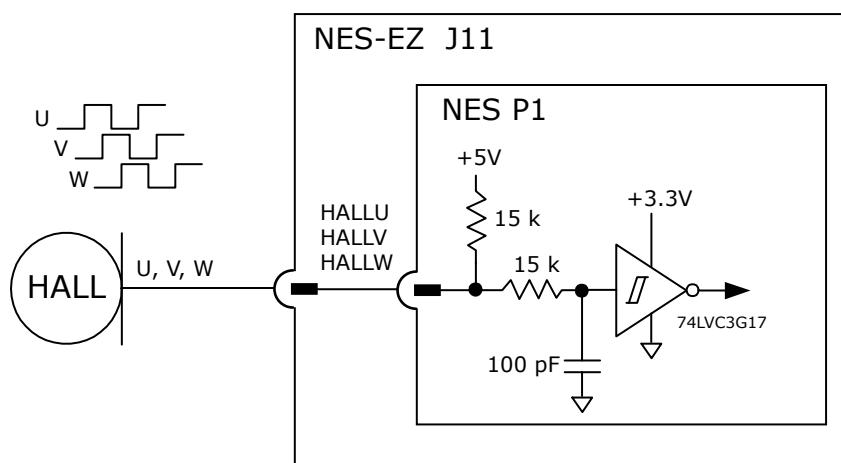
Input IN6 has a 49 microsecond rise time RC filter with a 4.99 kΩ pullup resistor to +5 VDC. Input IN6 is designed to interface with an industry standard PTC thermistor IAW BS 49990111(1987) for built-in thermal protection of the motor as a default. If not used for the Motemp function, IN6 can be re-programmed for other input functions.



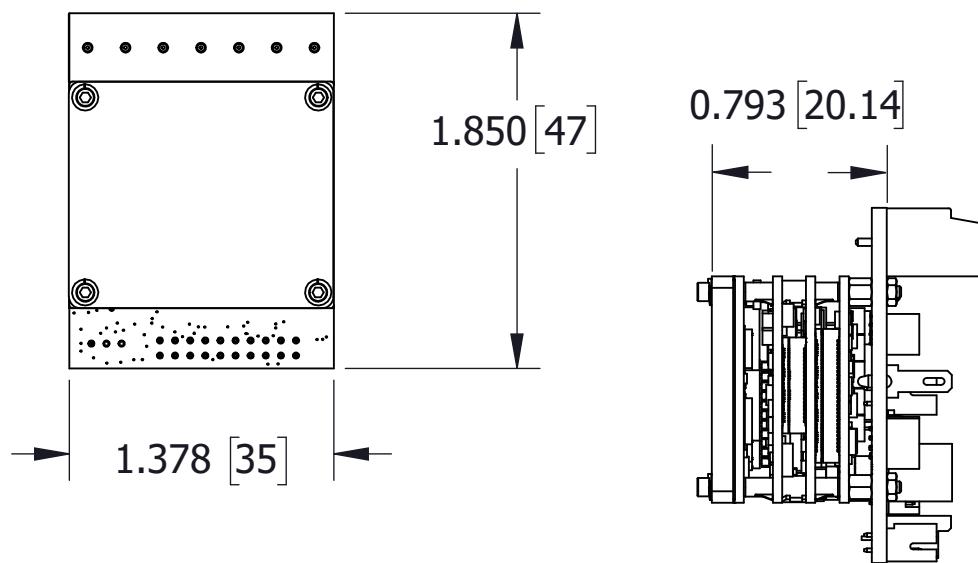
NES-EZ: J11 HALLS

J11 HALL INPUTS

Signal	Pins
Hall U	5
Hall V	4
Hall W	3
+5VENC	2
SGND	1



NES-EZ: MECHANICALS

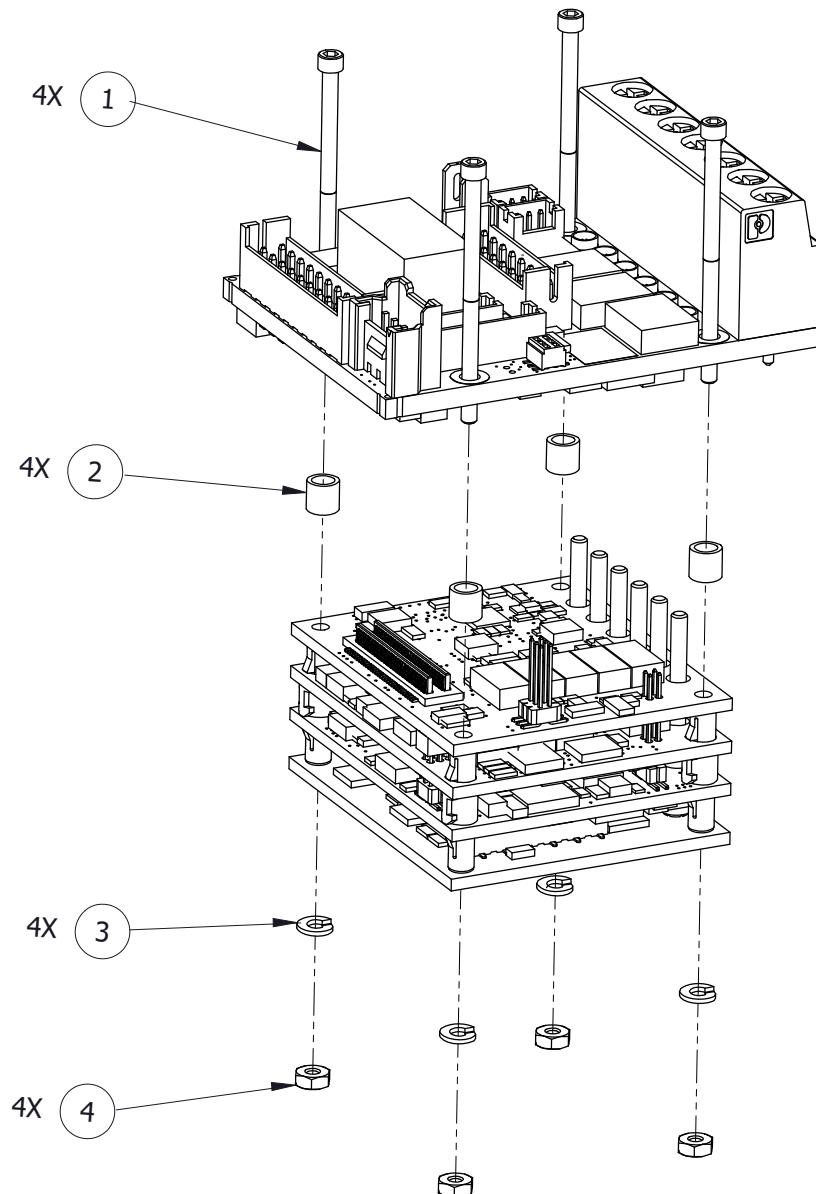


NES-EZ: MECHANICALS

NOTE: the parts shown below are the ones in the drive when it is shipped.

The screw lengths are 1" to allow the nuts and washers to hold the parts together. When mounting to a panel with nuts on the backside, add the thickness to this number to find the minimum length of the screws required.

For a panel with tapped holes the 1" screw should be sufficient.



Item	Qty	Description	Mfgr, Part Number
1	4	Screw, 1", hex, 0-80, 18-8 THD, 80-1 SS	Fastenal: 0171020
2	4	Spacer, 3 mm, 0.090" I.D., 0.125" O.D.	Bivar: 937-3MM
3	4	Washer, split, 0.062 ID, 18-8, 0.137" O.D. SS	Fastenal: 017926
4	4	Nut, 0-80, 1/8", hex, socket, cap 18-8 SS	Fastenal: 0173909

ORDERING GUIDE
NANO

NES-090-10	<i>Nano Micro Module EtherCAT NES servo drive, 5/10 A, 90 Vdc</i>
NES-090-70	<i>Nano Micro Module EtherCAT NES servo drive, 35/70 A, 90 Vdc</i>
NES-180-10	<i>Nano Micro Module EtherCAT NES servo drive, 5/10 A, 180 Vdc</i>
NES-180-30	<i>Nano Micro Module EtherCAT NES servo drive, 15/30 A, 180 Vdc</i>
NES-090-10-D	<i>Nano Micro Module EtherCAT NES with DEV board, not soldered, no heat sink</i>
NES-090-70-D	<i>Nano Micro Module EtherCAT NES with DEV board, soldered, with heat sink</i>
NES-180-10-D	<i>Nano Micro Module EtherCAT NES with DEV board, not soldered, no heat sink</i>
NES-180-30-D	<i>Nano Micro Module EtherCAT NES with DEV board, not soldered, with heat sink</i>
NES-090-10-Z	<i>Nano Micro Module EtherCAT NES with EZ board, not soldered, no heat sink</i>
NES-090-70-Z	<i>Nano Micro Module EtherCAT NES with EZ board, soldered, no heat sink</i>
NES-180-10-Z	<i>Nano Micro Module EtherCAT NES with EZ board, not soldered, no heat sink</i>
NES-180-30-Z	<i>Nano Micro Module EtherCAT NES with EZ board, not soldered, no heat sink</i>

ACCESSORIES FOR NES-DEV

NS-D-CK	NES-DEV Connector Kit
STO-CK-04	NES-DEV Bypass Jumper
N-HK	Heat Sink Kit
SER-CK	Serial Cable Kit: 9-Pin Dsub receptacle to 6-pin modular adapter, plus modular cable
SER-USB-RJ11	USB to 6-pin modular adapter
NES-NC-01	Network cable, 1 ft (0.3 m)
NES-NC-10	Network cable, 10 ft (3 m)

CONNECTOR KIT FOR NES-DEV

NS-D-CK Connector Kit	QTY	REF	NAME	DESCRIPTION	MFGR PART NUMB
	1	P8	VLOGIC and Brake	Connector, terminal-block, 4-pole, 3.5 mm	Wago: 734-104/107-000
	1			Tool, for P8	Wago: 734-231
	2	P7, P9	I/O	Connector Cover, D-Sub, 9-pin	3M: 3357-9209
	1	P9	Safety	Connector, D-Sub, 9-position, size 1	TE: 205204-4
	9	P9	Safety	Contact, pin, crimp, snap-in, 24~20 AWG	TE: TYC66506-9
	1	P13	I/O	Connector Cover, D-Sub, 15-pin	3M: 3357-9215
	1	P7	Feedback	Connector, D-Sub, 15-pin (HD), male, solder cup	Norcomp: 180-015-103L001
	1	P13	I/O	Connector, D-sub, 26-pin (HD), male, metal shell	Norcomp: 180-026-103L001

ORDERING GUIDE

ACCESSORIES FOR NANO MICRO MODULE NES-EZ

NS-Z-CK	NES-EZ Connector Kit
N-HK	Heat Sink Kit
SER-USB-M	USB to 3-Pin Molex adapter cable

CONNECTOR KIT FOR NES-Z

NS-Z-CK Connector Kit	QTY	REF	NAME	DESCRIPTION	MFGR PART NUMB
	1	J12	Brake	CONN WIRE-MT HSG SKT 1X2P 1.25MM LKG NYL BEIGE	Hirose: DF13-2S-1.25C
	2	J13, J14	CAN	CONN WIRE-MT HSG SKT 1X3P 1.25MM LKG NYL BEIGE	Hirose: DF13-3S-1.25C
	2	J9, J10	EtherCAT	CONN WIRE-MT HSG SKT 1X4P 1.25MM LKG NYL BEIGE	Hirose: DF13-4S-1.25C
	1	J11	Halls	CONN WIRE-MT HSG SKT 1X5P 1.25MM LKG NYL BEIGE	Hirose: DF13-5S-1.25C
	1	J7	ENC1, Motemp	CONN WIRE-MT HSG SKT 1X9P 1.25MM LKG NYL BEIGE	Hirose: DF13-9S-1.25C
	24	J7,J9,- J10,J11,- J12,- J13,J14		CONN CONTC SKT CRMP 30-26GA 1MM MAX INSUL DIA AU	Hirose: DF13-2630SCFA
	1	J16	STO	CONN WIRE-MT HSG RCPT 2X8P 2X2MM LKG NYL BLK	Hirose: DF11-16DS-2C
	1	J17	IN1~5, DOUT1~3, ENC2, AREF	CONN WIRE-MT HSG RCPT 2X10P 2X2MM LKG NYL BLK MATING 129846	Hirose: DF11-20DS-2C
	36			CONN CONTC SKT CRMP 28-24GA 1.45MM MAX INSUL DIA AU	Hirose: DF11-2428SCFA(04)
	1	J19	Vlogic	CONN WIRE-MT HSG RCPT 1X2P 2MM LKG POLYEST NAT	Molex: 35507-0200
	1	J8	RS-232	CONN WIRE-MT HSG RCPT 1X3P 2MM LKG POLYEST NAT	Molex: 35507-0300
	2	P16, P17	Cable Shields	FASTON RCPT .11-.125W .02THK 26-22GA POSTIVE LOCK	TE: 353249-2
	3		DF13 Wires	CBL ASSY SKT CONTC TO SKT CONTC 1COND 26GA 7STRD BLK AU 12IN	Hirose: H4BBG-10112-B6
	19		DF13 Prewire	CBL ASSY SKT CONTC TO SKT CONTC 1COND 26GA 7STRD WHT AU 12IN	Hirose: H4BBG-10112-W6
	20		DR11 Wires	CBL ASSY SKT CONTC TO SKT CONTC 1COND 26GA 7STRD WHT AU 12IN	Hirose: H4BBG-10112-W6
	3		DF11 GP	CBL ASSY SKT CONTC TO SKT CONTC 1COND 26GA 7STRD RED AU 12IN	Hirose: H4BBG-10112-R6
	3		DF13 Wire	CBL ASSY SKT CONTC TO SKT CONTC 1COND 26GA 7STRD RED AU 12IN	Hirose: H4BBG-10112-R6
	1		P6, HVCOM	CBL ASSY SKT CONTC TO FREE END 1COND 24GA 7STRD BLK SN 12IN	Hirose 0502128000-12-B4
	1		J19, +VLOGIC	CBL ASSY SKT CONTC TO FREE END 1COND 24GA 7STRD RED SN 12IN	Hirose: 0502128000-12-R4
	3		DF11	CBL ASSY SKT CONTC TO SKT CONTC 1COND 26GA 7STRD BLK AU 12IN	Hirose: H4BBG-10112-B6
	1		Brake Wire	CBL ASSY SKT CONTC TO SKT CONTC 1COND 26GA 7STRD BLU AU 12IN	Hirose: H4BBG-10112-L6
	1	J16	STO Bypass PCB	BD ASSY, STO BYPASS BOARD	Copley: NS-Z-STO

16-121736 Document Revision History

Revision	Date	Remarks
00	October 11, 2019	Initial released version
01	November 12, 2019	NES-D info added
02	November 22, 2019	NES-090-10 added
03	December 6, 2019	Corrections to diagram on page 15.
04	March 20, 2020	Update module photo on page 1, update ordering guide
05	May 20, 2020	Added thermals
06	February 22, 2021	ECAT connections updated, NES-D only
AA	April 7, 2021	Pre-production revision - Changed revision to pre-production naming convention. Updated signal names to follow NES-D and added connector kit for NES-D.
AB	November 1, 2021	Pre-production revision - Changed revision to pre-production naming convention. Adding -Z board
07	June 22, 2022	Production revision Updated with 24V recommendations for VLOGIC, update with 3.3V input, update with capacitor on +HV input
08	August 8, 2022	Corrected pages 6 and 13 to match STO pinouts on page 14

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Note: Specifications subject to change without notice